

Electric Boilers

MINI ULTRA

Models from 3 kW to 12 kW : 208/240V single phase

INSTALLATION & OPERATING MANUAL



Your *MINI ULTRA* Electric Boiler has been carefully assembled and factory tested to provide years of trouble-free service. The following information and safety measures are provided to enable proper installation, operation, and maintenance of this product.

It is imperative that all persons who are expected to install, operate or adjust this boiler should read these instructions carefully.

Any questions regarding the operation, maintenance, service or warranty of this electric boiler should be directed to the supplier.

When all installation steps have been completed, keep this installation manual in a safe place (close to the boiler) for future reference.

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Section 1: TECHNICAL SPECIFICATIONS

Table 1: Ratings & Specifications at 208 & 240Vac / 1ph¹**

MINI ULTRA	Capacity (KW)		Amps ²		Electric element(s) (240 V)	Stages	Suggested size at 240V/1ph. ³		
	208 V	240 V	208 V	240 V			Cable		Breaker (Amp.)
							Cu	Al	
3	2.2	3	10.9	12.5	1 x 3 KW	1	12	10	20
4.5	3.4	4.5	16.3	18.9	1 x 4.5 KW	1	10	10	30
6	4.5	6	21.8	25.0	2x 3 KW	1	8	6	40
7.5	5.6	7.5	27.2	31.2	1 x 3 KW + 1 x 4.5 KW	2	8	6	40
9	6.7	9	32.6	37.5	2 x 4.5 KW	2	8	6	50
12	9	12	43.5	50.0	2 x 6 KW	2	6	4	70

- ¹Electrical supply 120/240V or 120/208V – 1ph (L1-N-L2) with three conductors and a ground **or** a supply with two conductors 240V or 208V – 1ph (L1-L2)with a ground if the application does not require a 120V electrical supply for external accessories such as a pump, etc
- ²Add the amperage of the circulating pump and other external accessories if they are connected to the boiler (max. 5A).
- ³A higher cable size could be required. In all cases the local electrical code has priority. The electrician has the responsibility to select the appropriate size.

Table 2 : Boiler connections and dimensions

Connections	
Inlet/Outlet	3/4 " NPT Fem
Pressure relief valve	3/4 " NPT Fem
Drain valve	3/4 " NPT Fem
Shipping weight	47 lbs

Item	Dimension (inches)
A	21-1/2
B	8-7/8
C	8-3/4
D	3-1/4
E	2-1/2
F	15
G	5
H	9-3/4
I	20

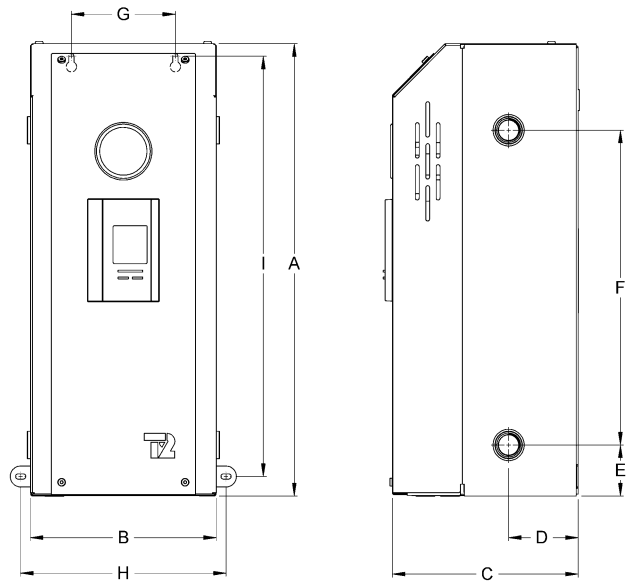


Figure 1 : Dimensions

Some provinces or states, may require boilers built in conformity to ASME standards. If such models are required, model with an “H” suffix shall be used.



General Safety Precautions

Be sure to read and understand the entire Installation & operation manual before attempting to install or to operate this water heater. Pay particular attention to the following General Safety Precautions. Failure to follow these warnings could cause property damage, bodily injury or death. Should you have any problems understanding the instructions in this manual, STOP, and get help from a qualified installer or technician.

Section 2: INTRODUCTION



WARNING

These important safeguards and instruction appearing in this manual are not meant to cover all possible conditions and situations that may occur. It should be understood that common sense, caution and care are factors which cannot be built into every product. These factors must be supplied by the person(s) caring for and operating the unit.

2.1 LOCAL INSTALLATION REGULATIONS

This electric boiler must be installed in accordance with these instructions and in conformity with local codes, or in the absence of local codes, with the National Plumbing Code and the National Electric Code, current edition. In any case where instructions in this manual differ from local or national codes, the local or national codes take precedence.

2.2 CORROSIVE ENVIRONMENT

The electric boiler must not be installed near an air duct supplying corrosive atmosphere or with high humidity content.

When a boiler defect is caused by such conditions, the warranty will not apply.

2.3 INSPECTION UPON RECEPTION

Inspect the electric boiler for possible shipping damage. The manufacturer's responsibility ceases upon delivery of goods to the carrier in good condition. Consignee must file any claims for damage, shortage in shipments, or non-delivery immediately against carrier.

2.4 TO BE CHECKED

Please check the identification tag on the unit to make sure you have the right model (Capacity in kilowatt, voltage, number of phase).

List of components shipped with the unit :

- **Pressure relief valve set at 30 PSI.**
- **Drain valve.**
- **Temperature & pressure indicator**
- **Outdoor temperature sensor**
- **Installation and operating manual**

Section 3 : INSTALLATION



WARNING

The manufacturer's warranty does not cover any damage or defect caused by installation, or attachment, or use of any special attachment other than those authorized by the manufacturer into, onto, or in conjunction with the water heater. The use of such unauthorized devices may shorten the life of the boiler and may endanger life and property. The manufacturer disclaims any responsibility for such loss or injury resulting from the use of such unauthorized devices

3.1 SAFETY MEASURES

All installation will include the supplied pressure relief valve which limits the maximum operating pressure to 30psi (207kPa)

This electric boiler is designed to be installed on a circuit operated between 50F to 190F (10C to 90C) and at a maximum operating pressure of 30psi (207kPa). The unit is designed solely to be used on a close loop hydronic heating system. The heat transfer solution must be a solution of water or a mix solution Water/Glycol having a maximum glycol concentration of 50%. The boiler high limit temperature control is set at a fixed temperature of 210F (99C). If the heating distribution system on which the boiler is installed requires a high limit controller having a lower setting, this controller will be added to the system and connected in series with the factory installed limit control.

3.2 LOCATION

The electric boiler should be installed in a clean, dry location. Long hot water lines should be insulated to conserve water and energy. The electric boiler and water lines should be protected from exposure to freezing temperature.

The boiler can be mounted vertically or horizontally directly on a solid surface with 4 adequate screws inserted in the provided boiler openings. Make sure it is properly leveled

The electric boiler must be located or protected so as not to be subject to physical damage, for example, by moving vehicles, area flooding, etc. All models can be installed directly on a combustible wall and into an alcove. The location must have sufficient ventilation to maintain an ambient temperature not exceeding 90F (32C).



CAUTION

The electric boiler should not be located in an area where leakage of the tank or water connections will result in damage to the adjacent area or to lower floors of the structure. When such areas cannot be avoided, a suitable drain pan or non-flammable catch pan, adequately drained must be installed under the boiler. The pan must be connected to a drain.
NOTE: Auxiliary catch pan MUST conform to local codes.

3.3 CLEARANCES

For adequate inspection and servicing the following minimum clearance is necessary:

Table 3: Boiler Clearances

Sides	3 inches
Electric elements side	14 inches
Front side of the boiler	3 inches*
Back	0 inches

*If the boiler is installed in a closed compartment, allow an access service opening and adequate ventilation to maintain an ambient temperature lower than 90F/32C.

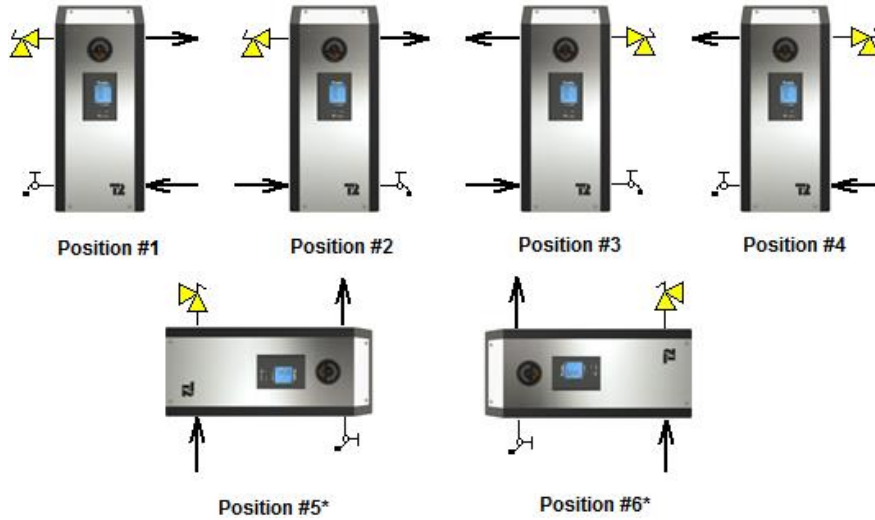


Figure 2 : Mounting positions

*In position #5 and #6: on boilers MINI ULTRA 3 & 4.5KW, the heating element located in the upper section of the boiler must be relocated into the lower opening.

3.4 BOILER WATER CONNECTIONS

Make sure you connect the accessories and the piping to the proper connection fittings as indicated at figure 2 above and according to the selected mounting position.

Figure 3 & 4 below shows typical connections of a MINI BTH boiler to a radiant floor and cast iron radiator heating systems. The location of the distribution system components may be different from what is represented.

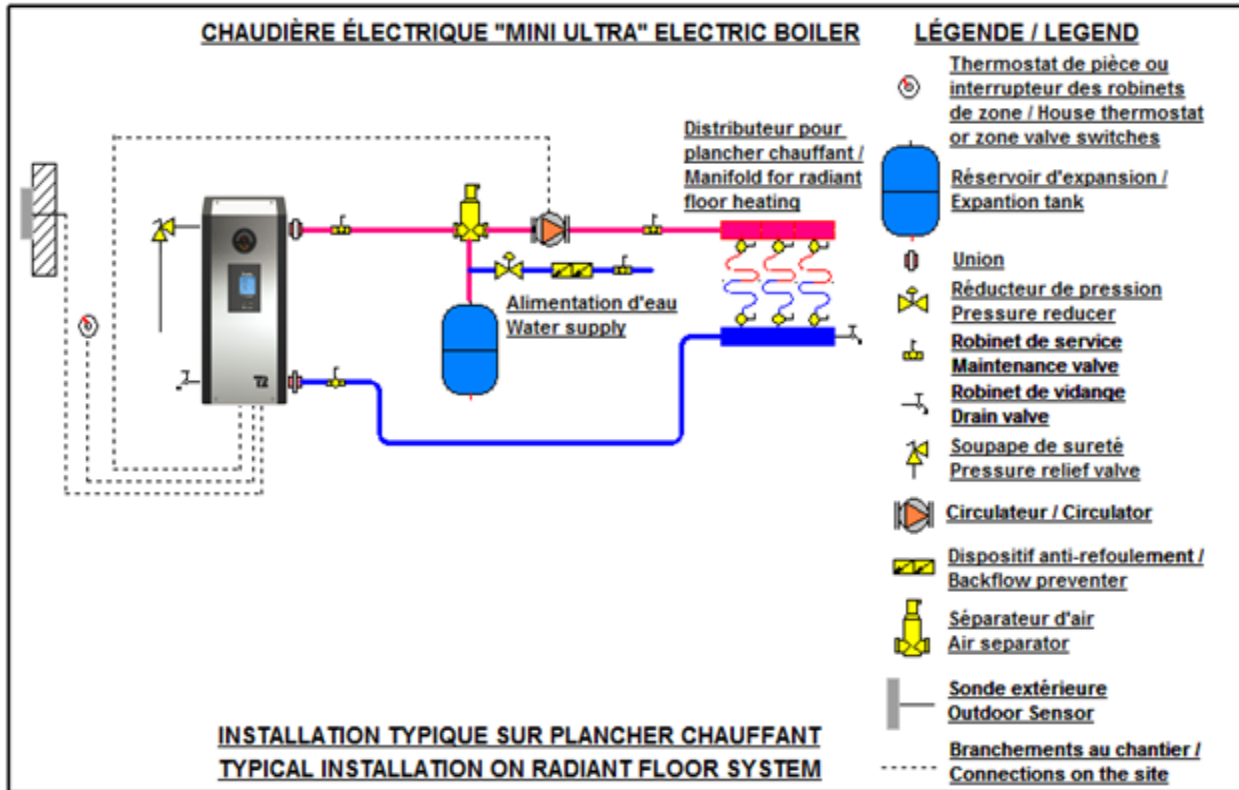


Figure 3 : Typical piping lay-out

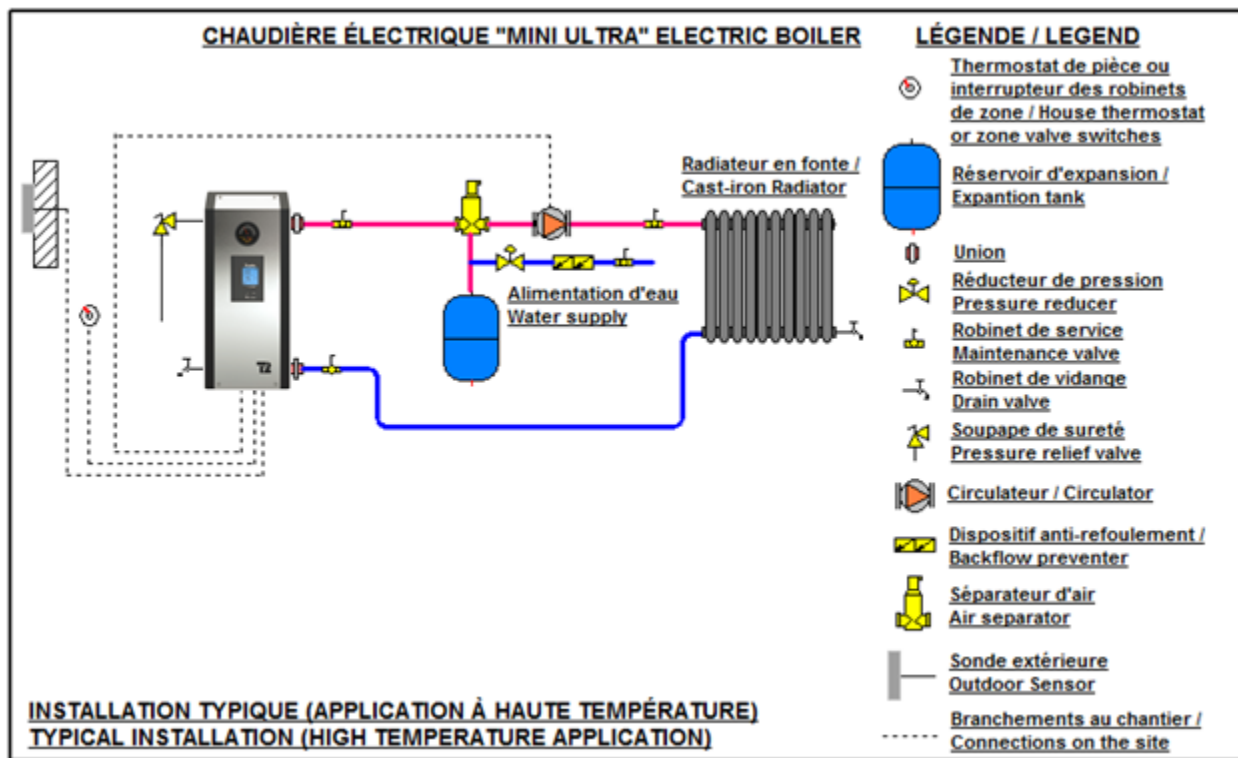


Figure 4 : Typical installation on high temperature application

3.4.1 Pressure relief valve

This component supplied with the unit must be installed directly to the boiler housing to the appropriate connection according to the mounting position.

Connect the outlet of the relief valve downward to a safe location in case of discharge.

The piping diameter used for the discharge piping shall not be smaller than that of the valve outlet. No valve of any type, restriction or reducer coupling should be installed on the discharge line. Local codes shall govern the installation of relief valves.

3.4.2 Expansion tank

The expansion tank must be able to store the increase volume of boiler water occurring when the boiler water increase in temperature. The maximum allowable operating pressure is 30PSI (207kPa). Contact your plumbing supply house for assistance.

3.4.3 Water pressure regulator

The boiler should be installed in such a way that it can automatically be fed with water in the event of a pressure drop.

The minimum pressure obtained when the system is cold is generally 12 psi (83kPa).

This accessory shall be equipped with one or more check valves to avoid all possibilities of the boiler water returning to the potable water supply network (local regulation should be applied)

3.4.4 Air eliminator

Installation of manual or automatic air vents are required to eliminate all air from the boiler and the heating distribution system.

The main air eliminator must be installed near the outlet of the boiler on the highest point of the main supply piping. It is imperative to insure that all air possibly located in the boiler be eliminated at all time.

3.4.5 Circulating pump

The pump shall be selected such as to be able to supply adequate flow in relation to the heating distribution system on which it will be connected and the heating capacity of the boiler installed.

The table below will give you details on required water flow for distribution systems having to operate with a temperature differential of 10F and 20F between their inlet and outlet.

Model	Diff.10°F usgpm	Diff. 20°F usgpm	Boiler press. loss
3	2.0	1.0	Insignificant
4.5	3.0	1.5	Insignificant
6	4.1	2.0	Insignificant
7.5	5.1	2.5	Insignificant
9	6.1	3.0	Insignificant
12	8.2	4.1	Insignificant

Your heating wholesaler shall be in good position to recommend the appropriate model for your application.

The pump motor capacity must not exceed 1/6HP

3.4.6 Drain valve

Installed at the lowest point of the unit, it allows the unit to be drained for the eventual replacement of a defective component.

3.4.7 Strainer

This component could be required on old heating distribution systems made of steel or cast iron that could carry sediments and sludge. If such sediments accumulate at the bottom of the boiler it could be harmful to the heat transfer of the elements and generate premature failures.

3.5 ELECTRICAL CONNECTIONS

3.5.1 Main boiler supply

Boiler wiring and grounding must conform to the National Electrical Code and to state or local code requirements. The latter having precedence. The electrical supply can be done in two different ways depending on the necessity of supplying or not external accessories (such as a pump) at 120Vac.

Alternative #1: A 120VAC electrical supply is required to serve external accessories.

Electrical wiring must come from a 120/240 Vac/or 120/208Vac -1ph "L1-N-L2-" circuit protected by a properly sized breaker.

Alternative #2: No 120Vac electrical supply is required to serve external accessories (pump is supplied by a separate circuit outside the boiler)

Electrical wiring must come from a 240Vac or 208Vac- 1ph/60Hz "L1-L2" circuit protected by a properly sized breaker.

Wire gauge must be properly sized by a qualified electrician in such a way as to meet the national electrical code.

To do so, consult the boiler rating plate which will indicate the amperage drawn by the boiler at full

capacity. Extra amperage will have to be added if external electrical equipments are connected to the boiler.

This value and the electrical code will be used to determine the electric cable required together with the appropriate breaker.

Many other factors must be taken into consideration in the selection of the appropriate electrical material such as the length and the type of cable used, the environment where the cable will be installed and the type of the over-current protection used.

The main terminal block of the boiler is suitable for #14 to #2 wires.

Supply cables can be made of Aluminum or Copper and be rated for a minimum of 75°C (165°F).

If aluminum cables are used, it shall be of an adequate size (generally bigger) and particular consideration will have to be respected such as the use of DE-OX inhibitors in order to meet the National electrical code.

If the boiler electrical supply is on 208V, the position of wire terminal on the transformer connected to 240V will have to be changed to 208V.

3.5.2 Electrical supply of External accessories

The total 120vac consumption of the boiler and external accessories must not exceed 5A.

The maximum electrical consumption of 24vac external accessories connected to R&C terminals must not exceed 25VA.

N.B.: The 24Vac supply of the boiler must not be mixed with another 24Vac external supply.

3.5.3 Outdoor temperature sensor

If you want the boiler target temperature to modulate according to the outdoor temperature (when the outdoor temp. will get colder, the target temp. will get higher). The supplied outdoor sensor will have to be connected to S1 S1 before turning the power on to the unit.

The installation of this sensor cancels the operation of the boiler when the outdoor temperature exceeds the selected value corresponding to the maximum temperature required for heating.

1.Sensor location:

-Outside the building at a location which best represents the heat demand of the building (a wall facing north for most of the buildings and on a

south one on buildings with large windows facing south).

- It should not be exposed to external heat sources (dryer outlet, window openings, uninsulated walls).
- It should not be installed in a location where it could be covered with snow.

2. Installation:

- Drill a 9/64" dia. hole through the wall and insert the sensor cable.
- Fix the sensor cover to the wall using supplied screw.
- With an electric cable (100ft max.) having 2 conductors 20ga. connect one end of this cable to the sensor cable using twist-on wire connectors and the other end to terminals S1 & S1 of the boiler.

If you wish to operate the boiler at a fixed target temperature, simply do not connect the sensor before applying the power to the unit (do not put a jumper between S1&S1

3.5.4 Thermostat(s) and pump(s) connections

Thermostat: Use a low voltage 24Vac thermostat designed for central heating system (do not use a 240Vac thermostat designed for electric baseboards).

Some thermostats are equipped with a temperature sensor for radiant floor application. The purpose of the thermostat is to give a signal to the boiler that there is a demand for heat. When the boiler will receive this signal, it will control the activation of the heating elements.

A two stage thermostat can be installed to activate the BOOST mode as shown in section 4.8.2.

Heating systems equipped with one thermostat and one pump:

With an 18gauge cable, connect the room thermostat directly to the following boiler terminals.

Two wire thermostat: Terminals "R" and "W"

Three wire thermostat: Terminals "C", "R" and "W"

Using 14 gauge wires, connect the circulating pump directly on terminals "P" and "P"

N.B. The amperage of the pump and 120Vac accessories must not exceed 5A or 1/6HP

Multiple pumps zoning applications

Components shall be connected in such a way that when a thermostat is generating a heat

demand, only the corresponding pump be operated and that this heat demand is brought to the boiler in order to activate the elements.

To do so, you will need relays as illustrated below. Boiler terminals **P-P** will not be used.

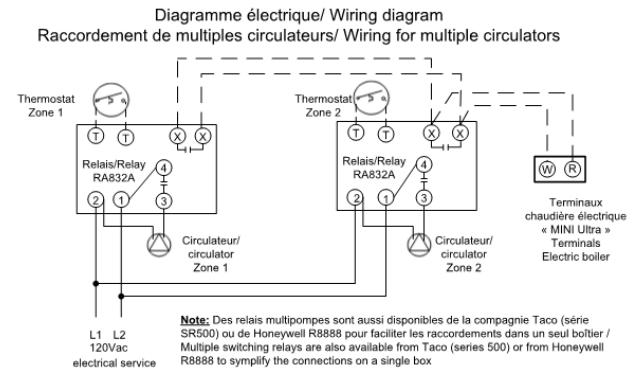


Figure 5 : Zoning with Multiple pumps

Zoning applications with motorized valves

Connect the end switch contact of all motorized valve to terminals **R** & **W** on the boiler.

Connect the circulator to terminals “**P**” and “**P**”- in the boiler.

The connection of the thermostats to their corresponding zone valve shall be done according to the zone valve manufacturer’s instructions. See on fig.5 below a typical example.

The R & C terminals on the boiler can be used to supply 24Vac to the zone valves if the corresponding load does not exceed 25VA. Otherwise an external transformer will be required.

Voltage at the outlet of the transformer shall never be under 24Vac.

N.B.: The 24Vac supply of the boiler must not be mixed with another 24Vac external supply.

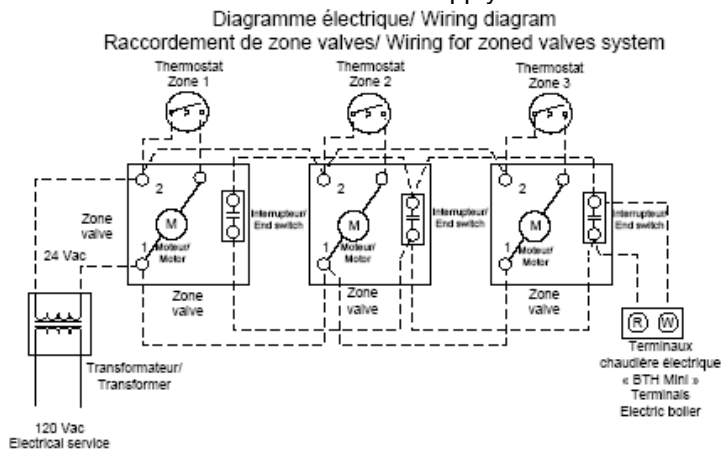


Figure 6 : Zoning with Motorized valves

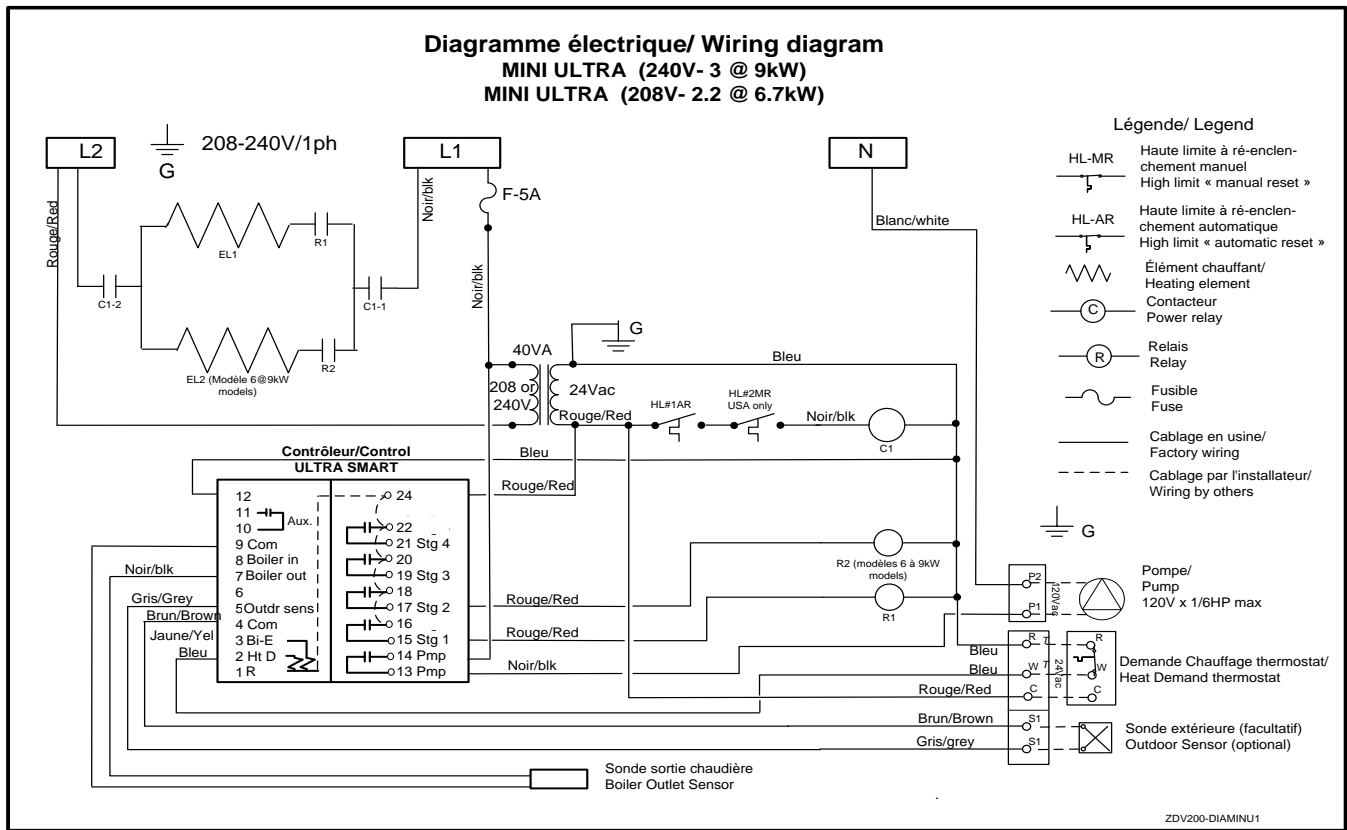


Figure 7 : Wiring diagram (3-9 KW)

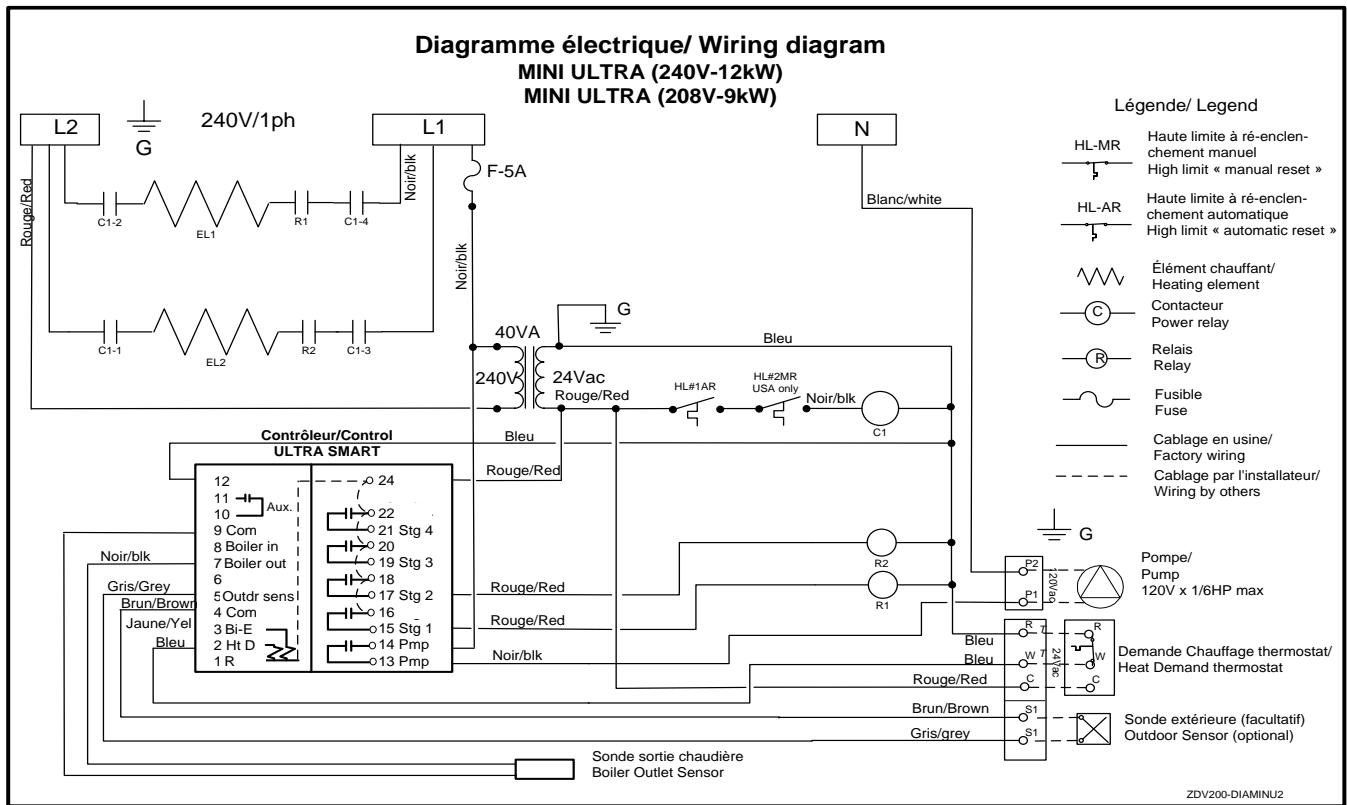


Figure 8 : Wiring diagram (12 KW)

Section 4: ADJUSTMENTS OF THE CONTROL MODULE

4.1 INTRODUCTION

The MINI Ultra boiler is mainly designed to be installed on closed circuit applications where the water of the heating system flows directly from the boiler to the heating distribution system (Standard parallel Piping system)

Two operation modes are then offered:

- ❑ Fixed boiler temperature set point (the outdoor sensor shall not be installed)
- ❑ Outdoor reset

4.2 DISPLAYED INFORMATION

The electronic control uses an LCD display to make all adjustments and to visualize the operation of the system.

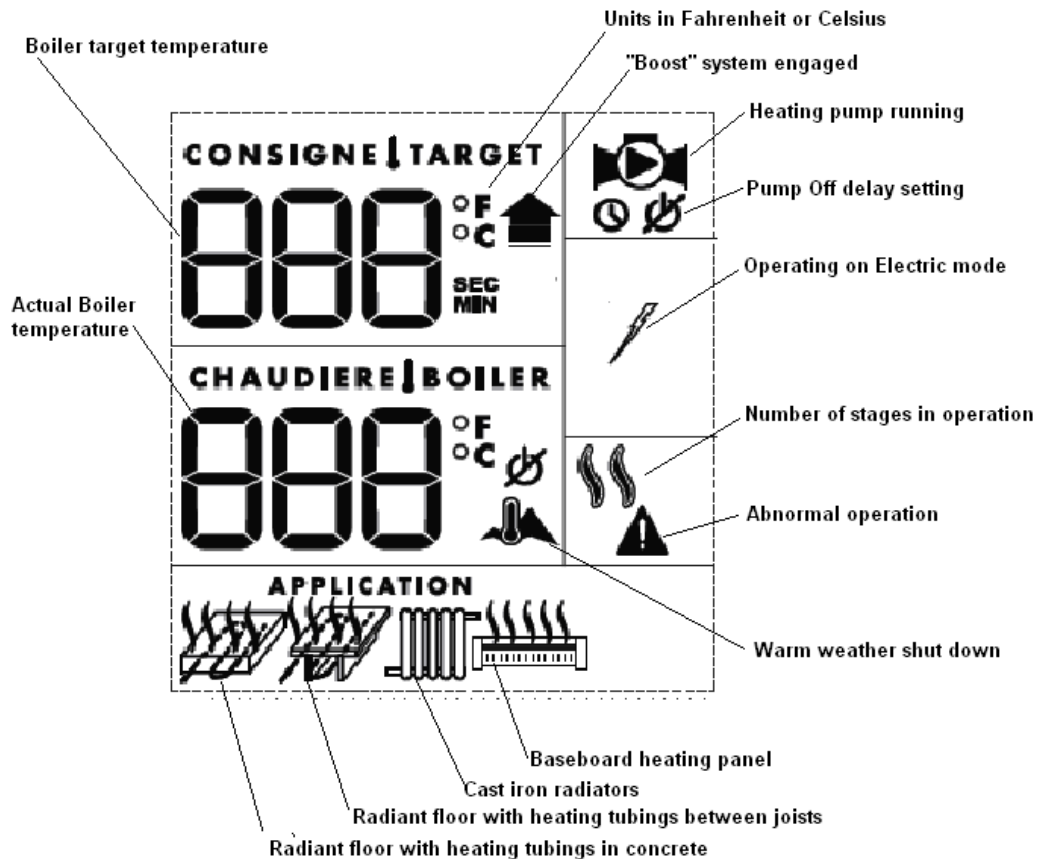





Figure 9 : UltraSmart Controller Display

4.3 OPERATION OF THE INTERFACE

The controller uses four push buttons at the bottom of the display to select and adjust the parameters.

The button  is used to access to the configuration menu and confirm a selection.

The  buttons are used to select an item or adjust a value.

The  button enables the illumination of the display under two different modes.

The default mode will enable the illumination of the display for a period of 10 sec. each time a button is pressed.


If the  is pushed, the light will be continuously illuminated. Just press the button to change the mode of activation.



Figure 10 : UltraSmart Control Module

4.4 OPERATION IN “FIXED BOILER TEMPERATURE SET POINT”

For installation where the boiler target temperature shall be maintained at a fixed temperature that will not vary in relation to the outdoor temperature, the sequence of operation will be as follow:

On a call for heat from the room thermostat, the circulating pump will start and the boiler will activate the number of stages required to get to and maintain the outlet temperature of the boiler near the selected target temperature. A rotation of the stages based on an equal time period of operation is provided.

N.B. The supplied outdoor temperature sensor shall not be connected before applying the electrical power to the unit.

4.5 OPERATION WITH “OUTDOOR RESET”


For installation where the boiler target temperature shall modulate in relation to the outdoor temperature; when the outdoor temperature gets colder, the boiler target temperature will increase.

On a call from the room thermostat, the circulating pump will start and the boiler will activate the number of stages required to get to and maintain the outlet boiler temperature near the target temperature established by the controller according to the outdoor temperature. A rotation of the stages based on an equal time period of operation is provided.

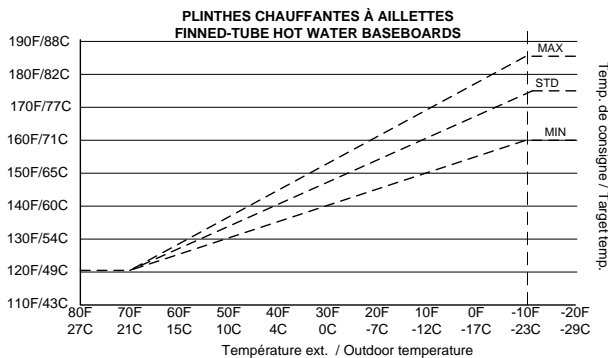
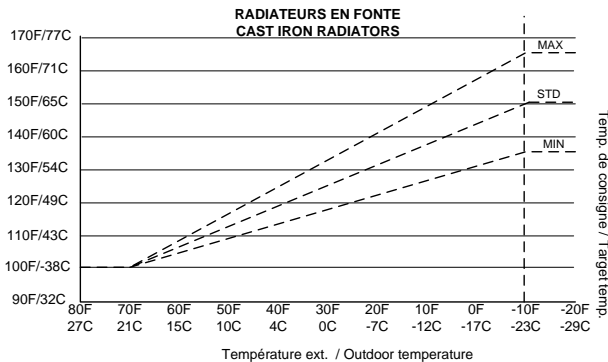
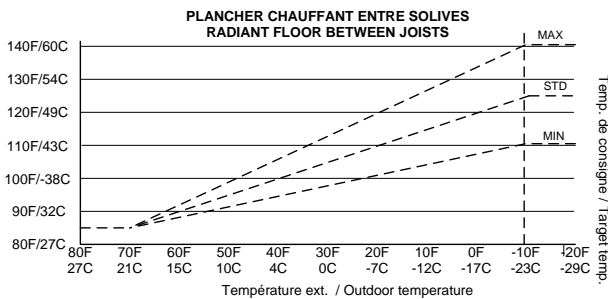
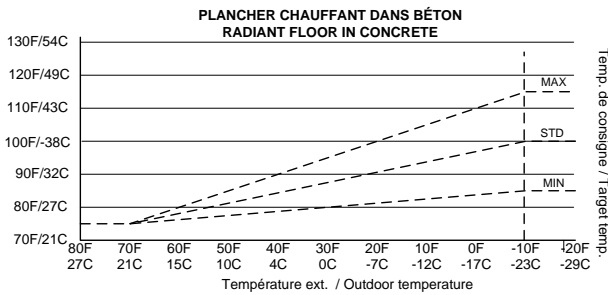
N.B. The supplied outdoor temperature sensor must be connected before applying the electrical power to the unit.

The boiler target temperature will be calculated by the controller in relation to the parameters selected



in the menu  and the maximum target temperature required when the outdoor temperature will get to -10F (-23C). The “STD” curve corresponds to the default maximum temperature for a typical system and this value can be modified from the “MIN” to “MAX” value shown on the following tables.

The following tables show the values of the target temperature that will be obtained in relation to the outdoor temperature.



4.6 PURGE DELAY OF THE PUMP

The controller offers the possibility to stop the operation of the pump after an delay once the heat demand has been completed.



The following choices are offered:

- ❑ “OFF” The pump will stop immediately when the heat demand has been satisfied. This selection shall be selected on systems equipped with motorised fast closing time zone valves with in order to prevent noise from water hammering.

- ❑ “15 sec to 60min”: delay where the pump will be kept running to enable the pump to circulate water into the system to equilibrate the heat in all the building.
- ❑ “ON”: The pump is in continuous operation. Required on particular heating distribution systems.

4.7 AUTOMATIC HEATING SHUT DOWN

69°F

When the outdoor sensor is installed and that the unit then operates in the “outdoor reset” mode, the controller offers the user the possibility to automatically stop the boiler when the outdoor temperature reaches an adjustable value (0F (-17C) à 105F (40C). This characteristic is especially interesting on the following applications:

- ❑ Heating systems equipped with many thermostats where the user wants to prevent the operation of the unit if one of the thermostats has inadvertently been activated.
- ❑ Heating systems where the owner supplies heat to a lodger.
- ❑ Systems connected to a geothermic heat pump where we do not want the electric boiler to be operating unless the outdoor temperature drops to a selected degree.







4.8 CONFIGURATION OF THE CONTROLLER

Since each type of heating distribution system is designed to operate at water temperatures that are particular to its operation, the proper configuration of the operating parameters of this particular system is important to maximize its performance.

In order to do this, the installer will access the configuration menu by pressing the button for 2 sec. until the first menu appears. The selection of the item or value is made by pressing the button and by pressing the button to get to the next menu. See table 1 below to visualize the menu list that will gradually be displayed.


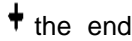
If the buttons remain untouched for a period of 10 sec., the controller will register the value of the selection made and return to the regular display position. It will also return to the regular display after reviewing all the operating parameters of the controller.


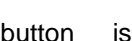
In case of a power failure, the parameters will be restored as they were established before the failure.

ITEM	DESCRIPTION	CHOICE	DEFAULT
	Choose the units the user prefers to work with	°F or °C	°F
	Select the type of heating system on which the boiler will be installed.	<input type="checkbox"/> Radiant Floor in concrete <input type="checkbox"/> Radiant Floor between joists <input type="checkbox"/> Cast iron radiator <input type="checkbox"/> Hot water baseboards	
	Adjust the maximum boiler target temperature required to adequately heat the building when the outdoor temperature is very cold.	<input type="checkbox"/> Radiant Floor in concrete (85°F to 115°F) <input type="checkbox"/> Radiant Floor between joists (110°F to 140°F) <input type="checkbox"/> Cast iron radiator (135°F to 165°F) <input type="checkbox"/> Baseboard (160°F to 185°F)	100°F 125°F 150°F 175°F
	Select the purge period that the pump will be running once the heat demand is completed. Select OFF if the heat system is equipped with electric zone valves.	<input type="checkbox"/> OFF <input type="checkbox"/> 15 sec. to 60 min. <input type="checkbox"/> ON	30 sec.
	Select the outdoor temperature at which no heating of the building is required (the outdoor sensor has to be installed)	0°F to 105°F	75°F



Note1: Once these parameters have been set, the controller will automatically return to its normal view but the user has the possibility to change the target temperature without having to go through the complete menus.

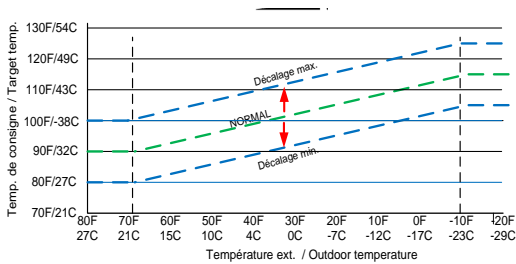
4.8.1 Adjustments of the target temperature by the user

By pressing the   the end user has the possibility to offset the programmed target temperature without going through the tool menus.

When the   button is pressed, the value "0" will appear and blink to show a "0" offset value from the original settings. When the + or- buttons are pressed again the offset value will change up to a value of +/- 10°F

(5°C) from the original setting made in the configuration menu. The new value will blink during 5 sec. and the display will then go back to the standard view and the new target temperature will be shown.

Afterward, when the   button will be pressed, it will show the value of the offset made previously and can be re-adjusted.

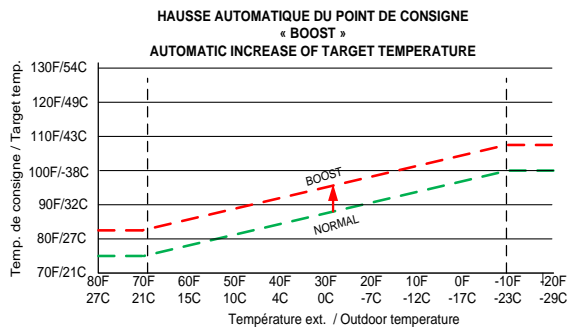


4.8.2 "Boost system operation"

The controller incorporates a unique feature that enables the target boiler temperature to automatically be increased when the building heat load increases but cannot be fulfilled with the actual boiler target temperature and consequently the room thermostat(s) cannot be satisfied within a pre-determined period.

Example :

- ❑ Return to normal heat load after low demand periods occurring during sunny days.
- ❑ Long periods without heating which needs higher boiler temperature to recuperate.
- ❑ Return to normal room temperature after thermostat's "nights set back" program.




The controller will engage the "Boost" program when the heat demand on terminals **W&R** has been maintained for a pre-determined period according to the type of selected application. Once this period has been reached, the "Boost" icon will appear on the display and the boiler target temperature will start increasing very slowly over a pre-determined period and up to a pre-calculated maximum value until the heat demand applied on **W&R** terminals has been completed.


On a new heat demand, the previous boost period is forgotten and the boiler target gets back to its original setting



If the system is in "boost" most of the time, this means that the boiler target parameter established during "Setting procedure" would be too low for the heating system on which the unit is applied. This boiler target could simply be gradually increased by pressing the + button or

by re-setting the operating parameters using the tool menus.

N.B. The boost program is a marvellous feature that works fine on applications where the number of room thermostats is in limited quantity otherwise it may happen that during very cold periods the heat demand from all the thermostats may not become satisfied.

If your application needs the boost program to be cancelled, you can do it by pressing the button  for 6 sec. and the display will show

 icon and the two options ON or OFF will blink and can be selected using

the  button. The controller will register the selected option and return to normal operation if the buttons remains untouched for 5 sec. or if the  button is pressed.


Section 5: START UP OPERATION

▲ SAFETY PRECAUTIONS

Before operating this boiler, be sure to read and follow these instructions, as well as the warnings printed in this manual. Failure to do so can result in unsafe operation of the boiler resulting in property damage, bodily injury, or death. Should you have any problems reading, following or difficulty in understanding the instructions in this manual, STOP, and get help from a qualified person.

Do not turn on the boiler unless it is filled with water. Do not turn on the boiler if the cold water supply shut-off valve is closed.

5.1 PREPARATORY STEP

- ❑ Make sure that all the piping and electrical connections have been made.
 - ❑ Fill the boiler and the heating system with water.
 - ❑ Check for leaks.
 - ❑ Check the pressure reading at the temperature and pressure indicator. It should be around 12 psi.
 - ❑ Turn On the electrical supply to the boiler with no heat demand from the thermostat(s).
 - ❑ Completely eliminate all the air from the boiler and the distribution piping system. To do so, activate the circulating pump without the heating elements. If the pump is connected directly on **PP** terminals of the boiler, it can be activated by selecting "ON" in the configuration menu after having pressed  for 2 seconds.
 - ❑ Adjust the UltraSmart boiler temperature controller as explained earlier and set the purge delay of the pump from On to its normal operation setting.
 - ❑ Set the room thermostat ON to generate a heat demand. The pump shall start. The heating elements shall gradually come on and the boiler temperature will increase.
- ❑ Lower the adjustment of the room thermostat(s). The heating elements shall stop and the pump shall stop after the delay set on the controller.
 - ❑ Check the pressure reading on the gauge of the unit. It should not be higher than 28 psi when the distribution system will get to its maximum operating temperature.

N.B. On initial startup it may take a considerable amount of time before the water reaches the target temperature
Further adjustments may be necessary as you use your boiler and the space heating system.

5.2 STARTUP & INSPECTION

- ❑ Measure the amperage value drawn by the unit. It shall be around the value indicated on the boiler name plate.
- ❑ **Partially** close the isolating valve at the outlet of the boiler to reduce the water flow and consequently **slowly** increase the outlet temperature. The heating elements shall gradually stop as the temperature increases and gets near the target temperature.

Section 6: MAINTENANCE

6.1 INTRODUCTION

Properly maintained, your boiler will provide years of dependable, trouble free service. It is recommended that a regular routine maintenance program be established and followed by the user. Components are subject to eventual failure that requires service. Failure to use the correct procedures or parts in these circumstances may make the unit unsafe or reduce the life of the boiler. The owner should have the following inspection and maintenance procedures performed:

6.1.1 At all times

An immediate inspection should be made if:

- ❑ An odor of melted plastic or overheated material is detected
- ❑ A leak coming from the unit or the heating system is observed

If a leak is detected at the outlet of the safety relief valve, it could be related to a problem with certain components installed on your heating distribution system. A quick correction is then required.

Do not plug the outlet of this safety relief valve if a dripping condition occurs.

6.1.2 Twice a year

- ❑ Check for the proper operation of the automatic air purger(s) and eliminate air from the radiators.

6.1.3 Annually

- ❑ It is recommended that a visual inspection be made on the electrical compartments of the boiler to check the water tightness of the gasket on the element flange and also check for any signs of overheating of the components and wires. Required corrections should be made as soon as possible.
Parts used for replacement should be the same as the original equipment.

WARNING

Make sure that the power on the unit has been turned off before opening the electrical compartments of the boiler.

- ❑ Close isolating valves and clean the strainer located on the heating return piping.
- ❑ Open the boiler drain valve to eliminate deposits that could have settled at the bottom of the boiler. Stop when water gets clear. If there is no flow or a very small flow, it could be due to a large accumulation of deposits at the bottom of the unit. If so, close the isolating valves at the inlet and outlet of the boiler, remove heating element(s) and clean the inside of the tank with a strong jet of water.

6.2 REPLACEMENT PARTS

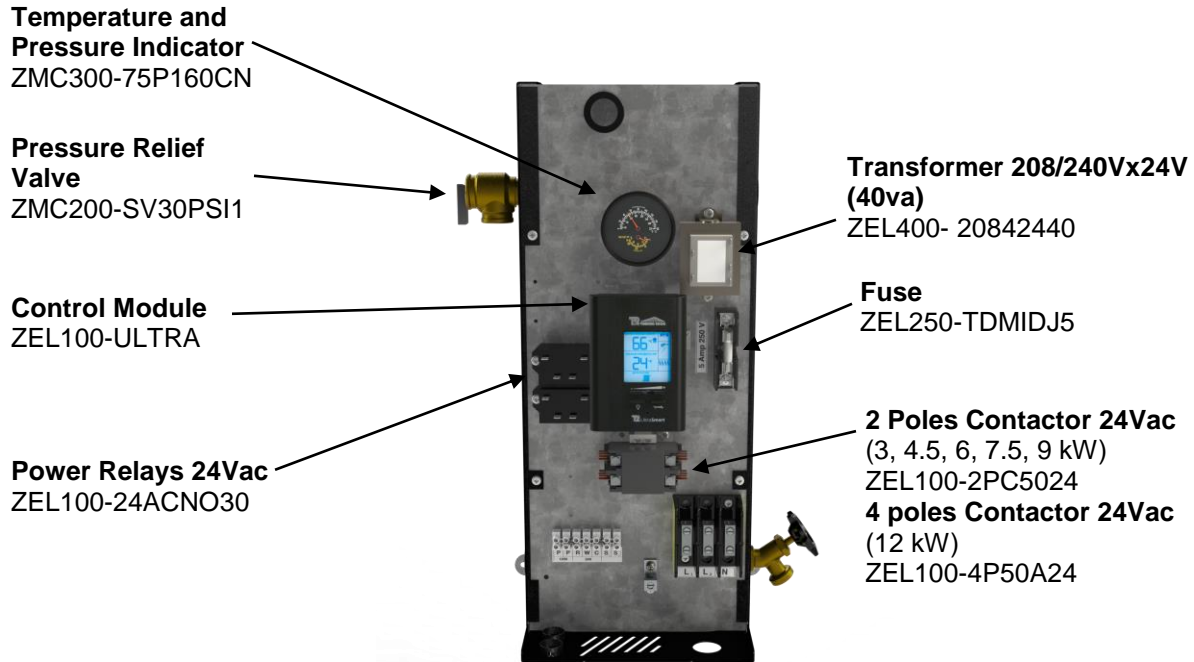





Figure 11 : Replacement Parts (Front view)



Figure 12 : Replacement Parts (Top view)

** When replacing a heating element, make sure to install it in the same orientation it was installed at the factory.

Section 7 : TROUBLESHOOTING

PROBLEM	CAUSES	SOLUTION
The display shows --- in "TARGET TEMP"	<ul style="list-style-type: none"> -There is no heating demand -When the outdoor sensor  is used and the icon is shown, the outside temperature is above the boiler shut down setting. -The switch located on the back of the controller is set to "Bi-Energ" and the icon  is shown. 	<ul style="list-style-type: none"> -Generate a heat demand -Temporarily increase the value of this setting on the controller configuration. -Set the switch to "Elect"
The display shows "Er1" and the icon  is displayed.	The controller is not detecting the presence of the outdoor sensor.	<ul style="list-style-type: none"> -Make sure that the sensor cable connected to the unit is not in short or open circuit. Do not install a jumper between S1-S1 when the sensor is not required. -Check the resistance value (ohms) of the sensor. It should correspond to the value shown on the table below otherwise it should be replaced. Check for proper connection of the wires inside the boiler connected to S1S1 and at the controller terminals.
The display shows "Er2" and blinks	The controller is not detecting the presence of the boiler temperature sensor.	<ul style="list-style-type: none"> -Check the state of the sensor located in the immersion well located at the top of the electrical element compartment. -Check the resistance value (ohms) of the sensor. It should correspond to the value shown on the table below otherwise it should be replaced.
Stage 2 is ON but not Stage 1	There is no problem. A rotation of the stages is provided to allow an equal time of operation of the stages.	
The boiler target temperature does not change when the outdoor temperature varies.	The outdoor sensor has not been detected when the power has been applied to the unit.	Check the connection of the outdoor sensor to terminals S1S1. Turn OFF the power to the unit for 5 sec. and set it back ON.
The boiler water temperature at the outlet of the unit "BOILER T ⁰ " does not get to the "BOILER TARGET T ⁰ "	<ul style="list-style-type: none"> -The room thermostat is not in constant demand. -Some heating elements are defective -The total capacity of the boiler is being used by the heating distribution system at this temperature. 	<ul style="list-style-type: none"> -Adjust the thermostat anticipator (If available) to obtain longer operating cycles -Replace defective elements -If a higher boiler water temperature is required to satisfy the heat demands of the thermostats, a boiler having a larger capacity is required.
Boiler stays in demand even when the thermostat is not in demand. (Systems with more than one thermostat)	<ul style="list-style-type: none"> -On systems with electric zone valves, one or many end switches included in the valve is defective. -A jumper has been installed on terminals W&R of the boiler. 	<ul style="list-style-type: none"> -Change defective end switch. -Make appropriate connections as shown in fig.6
An overheated plastic odour is released from the boiler	Turn the power OFF to the boiler. Open the front and left side panel of the boiler. Check the components and electric wires for indications of overheating.	Replace overheated components and check supply voltage to the boiler.

Boiler safety valve is leaking	-Pressure reading at the indicator shows a pressure above 28 psi. -Pressure is below 28 psi	-The pressure regulator on the distribution system is defective or the expansion tank is too small or defective. -Replace the safety valve
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Table 4: Sensors resistance value vs real temperature.

Température		Résistance	Température		Résistance	Température		Résistance	Température		Résistance
°F	°C	Ω	°F	°C	Ω	°F	°C	Ω	°F	°C	Ω
-50	-46	490,813	20	-7	46,218	90	32	7,334	160	71	1,689
-45	-43	405,71	25	-4	39,913	95	35	6,532	165	74	1,538
-40	-40	336,606	30	-1	34,558	100	38	5,826	170	77	1,403
-35	-37	280,279	35	2	29,996	105	41	5,21	175	79	1,281
-30	-34	234,196	40	4	26,099	110	43	4,665	180	82	1,172
-25	-32	196,358	45	7	22,763	115	46	4,184	185	85	1,073
-20	-29	165,18	50	10	19,9	120	49	3,76	190	88	983
-15	-26	139,402	55	13	17,436	125	52	3,383	195	91	903
-10	-23	118,018	60	16	15,311	130	54	3,05	200	93	829
-5	-21	100,221	65	18	13,474	135	57	2,754	205	96	763
0	-18	85,362	70	21	11,883	140	60	2,49	210	99	703
5	-15	72,918	75	24	10,501	145	63	2,255	215	102	648
10	-12	62,465	80	27	9,299	150	66	2,045	220	104	598
15	-9	53,658	85	29	8,25	155	68	1,857	225	107	553

MINI ULTRA LIMITED WARRANTY

Warranty Coverage on the tank.

Thermo 2000 Inc. hereby warrants that the **MINI ULTRA** tank on normal use and service will not leak for a period of fifteen (15) years from the date of purchase. The warranty is valid as long as the original residential purchaser owns the building in which the unit was originally installed. In the event that a leak should occur within this limited warranty period due to defective material or workmanship, such leak having been verified by an authorized company representative, Thermo 2000 inc. will repair or replace at our sole discretion the failed unit with the nearest comparable model at the time of replacement.

The original residential purchaser is responsible for all costs associated with the removal and reinstallation, shipping and handling to and from the manufacturing plant. The replacement unit will be warranted for the remaining portion of the original Warranty.

Warranty coverage on parts

All **MINI ULTRA** components & parts are warranted for a period of two (2) years against defects due to defective material or workmanship. The original purchaser is responsible for all costs associated with the removal and reinstallation, shipping and handling to and from the Manufacturer. The components, repaired or replaced are warranted for the residual period of the initial warranty on the parts.

Exclusions

This warranty is void and shall not apply if:

- A) Defects or malfunctions resulting from installation, repair, maintenance and/or usage that are not done in conformity with the manufacturer's installation manual.
- B) Defects or malfunctions resulting from installation, maintenance, or repair that are not done in accordance with regulations in force.
- C) Defects or malfunctions resulting from improper installation, maintenance or repair done carelessly or resulting from consumer damage (improper maintenance, misuse, abuse, accident or alteration).
- D) Installation in which a relief valve (pressure) is not installed or if it is not functioning properly, or when it is not connected to a drain to avoid damage to the property.

- E) Installation in which liquid circulating in the tank does not remain in closed circuit or installation in which piping is leaking or on systems with polybutylene pipes or other having no oxygen absorption barrier.
- F) Installation where the acidity of water is not within the normal Environmental Protection Agency (EPA) (between pH 6.5 – 8.5) guidelines or the domestic water contains abnormal levels of particles matter or water exceeding 10.5 gpg.
- G) The **MINI ULTRA** unit has been subjected to non-authorized modifications.
- H) Defects or malfunction resulting from storing or handling done elsewhere than Thermo 2000's manufacturing plant.
- I) Units on which the serial number is removed or obliterated.

Limitations

Thermo 2000 Inc. shall not be responsible for any damage, loss, and inconvenience of any nature whatsoever, directly or indirectly, relating to the breakdown or malfunction of the unit. This warranty limits its beneficiary's rights. Nevertheless, the beneficiary may have other rights, which vary from jurisdiction to jurisdiction.

This warranty replaces any other expressed or implicit warranty and constitutes the sole obligation of Thermo 2000 Inc. towards the consumer. The warranty does not cover cost of removal, reinstallation or shipping to repair or replace the unit, nor administration fees incurred by the original consumer purchaser.

Thermo 2000 Inc. reserves its rights to make changes in the design, construction, or material, as in its judgment constitute an improvement of former practices.

This warranty is valid only for installations made within the territorial limits of Canada and the United States.

Warranty service procedure

Only authorized **MINI ULTRA** dealers are permitted to perform warranty obligations. The owner or his contractor must provide Thermo 2000's head office or authorized depot with the defective unit together with the following information: **MINI ULTRA** model and serial number, copy of the original sales receipt and owner's identification certificate.



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