DoubleMax™

Instantaneous indirect double-wall water heater

USE & CARE MANUAL

WITH INSTALLATION INSTRUCTIONS FOR THE CONTRACTOR



Your *DoubleMax™ Instantaneous Indirect Double-Wall Water Heater* has been carefully assembled and factory tested to provide years of trouble-free service. In order to insure the service intended, the following information is provided to enable proper installation, operation, safety precautions and maintenance of this product.

It is imperative that all persons who are expected to install, operate or adjust this water heater read the instructions carefully so that they may understand how to do so.

Any questions regarding the operation, maintenance, service or warranty of this water heater should be directed to the entity from whom it was purchased.

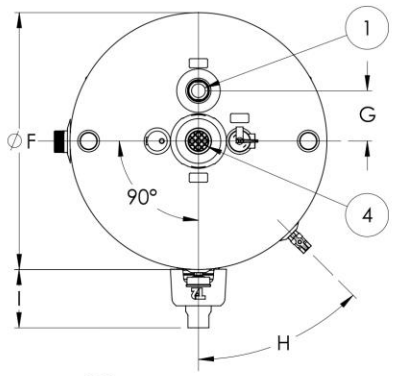
When all installation steps have been completed, replace this installation manual in its original envelope, and keep in a safe place for future reference.

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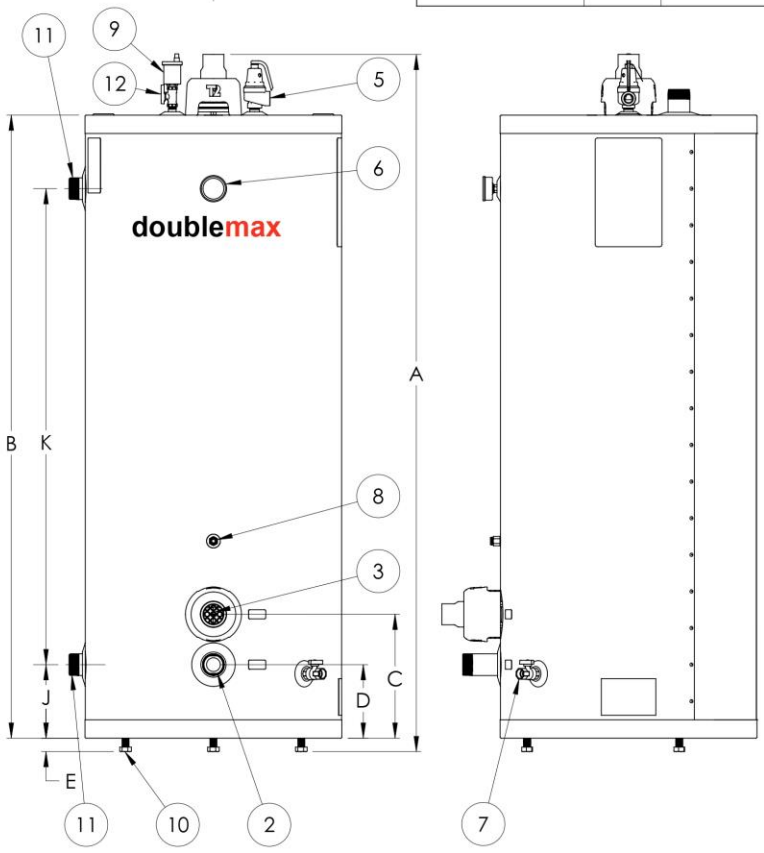
Revision: July 2024

SHOP DRAWING | **doublemax** | THERMO 2000 inc.



TECHNICAL DATA

Models	Tank Volume	Heat transfer area (sq. ft.)	Domestic water connection	Boiler connection	Weight equipment	Shipping weight
DOUBLEMAX 120-9A	120 US gal.	55.6 ft²	2 1/2" Copper F	2" NPT M	530 lbs	610 lbs
DOUBLEMAX 120-9	119 US gal.	55.6 ft²	2" Copper F	2" NPT M	530 lbs	610 lbs
DOUBLEMAX 80-5	80 US gal.	30.9 ft²	1-1/2" Copper F	1-1/2" NPT M	355 lbs	440 lbs
DOUBLEMAX 50-4	50 US gal.	24.7 ft²	1-1/2" Copper F	1-1/4" NPT M	260 lbs	330 lbs



COMPONENT IDENTIFICATION

1 Boiler Water Supply (Inlet)
2 Boiler Water Return (Outlet)
3 Domestic Water inlet
4 Domestic Water outlet
5 Pressure relief valve **3/4NPTF**
6 Temp. & Press. indicator **1/2NPTM**
7 Tank drain valve **3/4NPTF**
8 Immersion well
9 Automatic air vent **1/2NPTM**
10 Adjustable leg
11 Extra Tappings
12 Ball valve **1/2NPT**

DIMENSIONS

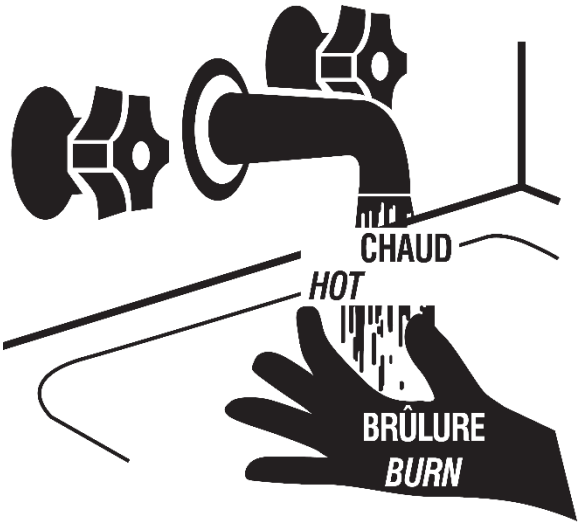
MODELS	A	B	C	D	E	F	G	H	I	J	K
	in.	in.	in.	in.	in.	in.	in.	degrees	in.	in.	in.
DOUBLEMAX 50-4	59 1/4	52	10 3/4	6 3/4	1 1/2	22	4	45	5 5/8	6 3/4	38
DOUBLEMAX 80-5	73 3/4	66 1/2	11	7	1 1/2	24	4	45	5 5/8	7	52
DOUBLEMAX 120-9	76 1/4	68 1/4	13 1/2	8	1 1/2	28	5 1/2	45	6 3/8	8	52
DOUBLEMAX 120-9A	79 1/4	69 5/8	12 1/4	6 1/2	1 1/2	28	6	45	9	13 1/4	43 1/2

General Safety Precautions

Be sure to read and understand the entire Use & Care Manual before attempting to install or operate this indirect water heater. Pay particular attention to the following General Safety Precautions. Failure to follow these warnings could cause property damage, bodily injury or death. Should you have any problems understanding the instructions in this manual, STOP, and get help from a qualified installer or technician.

Water temperatures over 125°F can cause severe burns instantly or death from scalds. 125°F is the preferred starting point for setting the control to supply general-purpose hot water.

Safety and energy conservation are factors to be considered when setting the water temperature on the aquastat. The most energy efficient operation will result when the temperature setting is the lowest that satisfied the needs consistent with the application.



⚠ DANGER

Water temperature above 125°F/52°C can cause severe burns or death from scalds. Children, disabled and elderly are at highest risk of being scalded.
For that reason, a certified ASSE1017 mixing valve for reducing the domestic hot water must be installed on the distribution piping. The manufacturer installation instructions and the applicable local codes must be respected.

Maximum water temperature occurs just after burner or the energy source has shut off. To find hot water temperature being delivered, turn on a hot water faucet and place a thermometer in the hot water stream and read the thermometer.

The following chart details the relationship of water temperature and time with regard to scald injury and may be used as a guide in determining the safest water temperature for your applications.

TIME VS TEMPERATURE RELATIONSHIPS IN SCALDS	
Temperature	Time to Produce Serious Burn
120°F	More than 5 minutes
125°F	1-1/2 to 2 minutes
130°F	About 30 seconds
135°F	About 10 Seconds
140°F	Less than 5 seconds
145°F	Less than 3 seconds
150°F	About 1-1/2 seconds
155°F	About 1 second

Table courtesy of Shriners Burn Institute

⚠ DANGER

There is a Hot Water Scald Potential if the aquastat is set too high. When this water heater is supplying general purpose hot water requirements for use by individuals, a thermostatically controlled mixing valve for reducing point-of-use water temperature is recommended to reduce the risk of scald injury. Contact a licensed plumber or local plumbing authority for further information.

Introduction

⚠ WARNING

The important safeguards and instructions appearing in this manual are not meant to cover all possible conditions and situations that may occur. It should be understood that common sense, caution and care are factors, which cannot be built into every product. These factors must be supplied by the person(s) caring for and operating the unit.

LOCAL INSTALLATION REGULATIONS

This water heater must be installed in accordance with these instructions and must conform to local, or in the absence of local codes, with the current edition of the National Plumbing Code and the National Electric Code. In any case where instructions in this manual differ from local or national codes, the local or national codes take precedence.

DECISIONS REQUIRED BEFORE INSTALLATION

The tank of the *DoubleMax*™ water heater (boiler water) is factory shipped with a 30psi (207kPa) pressure relief valve except on model 120-9 where it is factory set at 50psi (344kPa). If the water application requires a higher operating pressure on the tank and if local jurisdictions permit it, this valve can be change by a higher pressure rated valve (max 150psi).

If the application requires the use of an ASME-certified tank, the 120-9A model should be used. The *DoubleMax*™ 120-9A is the only model that is compliant and certified according to the requirements of ASME "Boiler and Pressure Vessel Code, Section VIII, div.1".

For domestic hot water application, although some jurisdictions do not impose pressure limitation on double-walled heat exchangers, Thermo 2000 inc. recommends that the *DoubleMax*™'s heat transfer liquid tank pressure shall be less than the normal operating pressure of the domestic hot water in the exchanger. The heat transfer fluid in the *DoubleMax*™ water heater may be classified as toxic since it is a double-wall heat exchanger.

In some jurisdictions, the boiler's operating pressure must be limited to 30 psi (207 kPa) by a safety relief valve. When a higher operating pressure level is needed, select a boiler which is certified to operate at the required pressure.

The boiler's output rating must be within the heater's recommended sizing guide specifications. Too low an output rating may cause a boiler condensation condition. Too high an output rating may cause a boiler short cycling condition. In both cases, these conditions could affect the performance and life-time of the system.

Where the boiler's output is used to supply space heating and domestic water heating, two options are available when wiring the controls. The first option uses a priority relay. When the aquastat of the water heater calls for heat, the relay shuts off the space heating zones, giving priority to producing domestic hot water. Any demand for space heating is postponed until the water heater has reached a preset level. This delay in supplying the space heating zones is usually not noticed by those occupying the living space. The water heater gets adequate hot water flow from the boiler to maintain the full rated delivery of domestic hot water.

In the second option, the water heater will be supplied as just another heating zone. This means that if all space heating zones call for hot boiler water at the same time, the water heater may not be supplied with enough hot boiler water to "recover" adequately. The delivery of domestic hot water will be diminished. This is not a problem when the boiler output is sized adequately for both loads.

The flow of hot boiler water to the water heater can be controlled with either a pump or a motorized valve. If a zone valve is to be used, the space heating system circulator must have an adequate flow rate to allow proper heat transfer of BTUs from the hot boiler water stored in the tank to the domestic water flowing inside the water heater's heat exchanger. Be sure the space heating zone valve chosen has maximum pressure drop to insure proper boiler water flow to the heater. The recommended way to provide adequate boiler water flow through the water heater is to use a separate dedicated circulator. This option may be used even though the heating system utilizes zone valves.

⚠ CAUTION

On an installation used to provide hot water for domestic use, the pressure of the domestic water supply must be higher than the pressure relief valve on the top of the *DoubleMax*™'s tank.

LOCATION

The water heater should be installed in a clean, dry location as close as practical to the boiler or the heat source. Long hot water lines should be insulated to conserve water and energy. The water heater and water lines should be protected from exposure to freezing temperatures.

DoubleMax™ water heaters must be installed vertically. Use the adjustable feet to level the unit.

The water heater must be located or protected so it is not subject to physical damage, for example, by moving vehicles, area flooding, etc.

All models can be installed on combustible floors and in alcoves. Minimum clearance from combustible construction is 0 inches on all sides. A minimum 3 inch clearance on top, both sides and in the rear and a minimum 24 inch clearance in front and on top should be available for adequate inspection and servicing.

⚠ CAUTION

The water heater should not be located in an area where leakage from the tank or water connections will result in damage to the adjacent area or to lower floors of the structure. When such areas cannot be avoided, a suitable drain pan or non-flammable catch pan, adequately drained, must be installed under the water heater. The pan must be connected to a drain.

NOTE: Auxiliary catch pan MUST conform to local codes.

Catch pan or drain pan kits made of metal are available in 16", 19", 22", 24" and 26-1/2" diameters from the distributor or store where the water heater was purchased.

RESTAURANTS

If the water heater is to be installed in a restaurant or other location where the floor is frequently cleaned, it must be elevated to provide at least 6 inches of clearance from the floor to comply with NSF International recommendations. A factory-designed leg extension kit is available for this purpose from the distributor or store where the water heater was purchased.

CORROSIVE ATMOSPHERES

The heater should not be located near an air supply containing halogenated hydrocarbons or high humidity. For example, the air in beauty salons, dry cleaning establishments, photo processing labs and storage areas for liquid and powder bleaches or swimming pool chemicals often contains such hydrocarbons.

The limited warranty is voided when failure of the water heater is due to a corrosive atmosphere. *DoubleMax*™ water heaters designed for corrosive atmospheres are available from the distributor or store where the water heater was purchased.

Check List of Mechanical Components for Proper Installation

NON-PRIORITY SYSTEM	PRIORITY SYSTEM
A) If separate circulator for each zone • 1 circulator per zone • 1 flow check per zone	**A) If separate circulator for each zone** • 1 circulator per zone • 1 flow check
B) If only one circulator used by the heating system • 1 zone valve per zone	**B) If only one circulator used by the heating system** • 1 – 3 way zone valve
C) Common Components: • 4 x unions • 4 x ball valves minimum • 1 x vacuum breaker (if required) • 1 x temperature & pressure relief valve with probe of sufficient length. • 1 x thermostatic mixing valve • copper pipe & copper pipe fittings • steel pipe & steel pipe fittings	• 1 x potable water expansion tank if necessary. See the “Domestic water connections” section. • 1 x pressure reducing valve (boiler water) • 1 x pneumatic expansion tank • 2 x automatic air vents at least. • Switching relays or zone controller • And any other necessary components.

Included components

The water heater will be shipped from the factory with the following components in a box:

Ball valve 1/2 po
ZMC200-BVP12NPT

Ball valve 3/4 po
ZMC200-BVP34NPT

Air vent
ZMC600-AV1/2

***Safety valve**
ZMC200-SV30PSI2
ZMC200-SV50PSI2
ZMC200-SV50PSI3



Adjustable Aquastat
ZEL200-AQAJUSDM
(separate box)

2 x Caps
(Depends on model)
ZFT380-CAP11/4
ZFT380-CAP11/2
ZFT380-CAP2

Pressure/
Temperature
gauge
ZMC300-75P160C2
(Installed)

*Please refer to the section entitled *Replacement Parts List* (p. 26) for more information about which parts a certain model uses. These components must all be installed except for the caps, that are there to be used as needed. Two things must be respected during the installation of these accessories. All accessories must be installed with an appropriate sealing compound such as teflon tape. After applying the sealing compound, the part should be first tightened by hand and then tightened around two more turns with the proper tool.

Installation

⚠ WARNING

The manufacturer's warranty does not cover any damage or defect caused by installation or attachment or use of any special attachment other than those authorized by the manufacturer into, onto, or in conjunction with the water heater. The use of such unauthorized devices may shorten the life of the water heater and may endanger life and property. The manufacturer disclaims any responsibility for such loss or injury resulting from the use of such unauthorized devices

INSPECT SHIPMENT

Inspect the water heater for possible shipping damage. The manufacturer's responsibility ceases upon delivery of goods to the carrier in good condition. Consignee must file any claims for damage, shortage in shipments, or non-delivery immediately against carrier.

DOMESTIC WATER CONNECTIONS

This water heater may be connected individually, in multiples with others, or with an external hot water storage tank. If two *DoubleMax*™ or more are installed, the piping method to be used to connect the *DoubleMax*™ in parallel should be "reverse-return piping", so domestic water flow rate through each *DoubleMax*™ is equal.

The HOT WATER OUTLET and the COLD WATER INLET connections are clearly marked. Inlet water connections (COLD WATER INLET) are to be made to the copper pipe (sweat connection) at the bottom of the heater. Outlet water connections (HOT WATER OUTLET) are to be made to the copper pipe (sweat connection) at the top of the heater.

The installation of copper unions or copper alloy unions is recommended on the HOT and COLD water lines, so that the water heater may be easily disconnected for servicing if necessary.

Dielectric unions are required for protection of the water heater if dissimilar pipe material like galvanized pipe is used.

Install shutoff (ball) valves for servicing convenience.

Use only clean copper or approved plastic pipe for water connections. Local codes or regulations shall govern the exact type of material to be used.

To minimize heat loss during non-draw periods, a heat trap formed from piping can be used. Insulate all pipes containing hot water, especially in unheated areas.

Cap or plug unused connections. If the water heater is replacing a tankless coil in the boiler, do not cap tube outlets in the tankless coil after disconnecting from plumbing.

Thermometer(s) should be installed to indicate the temperature of the water at or near the outlet of the water heater and storage tank(s), if provided.

Expansion tank for potable water

Determine if there is a check valve, a back flow preventer, a pressure-reducing valve, a water meter or a water softener in the cold water supply line.

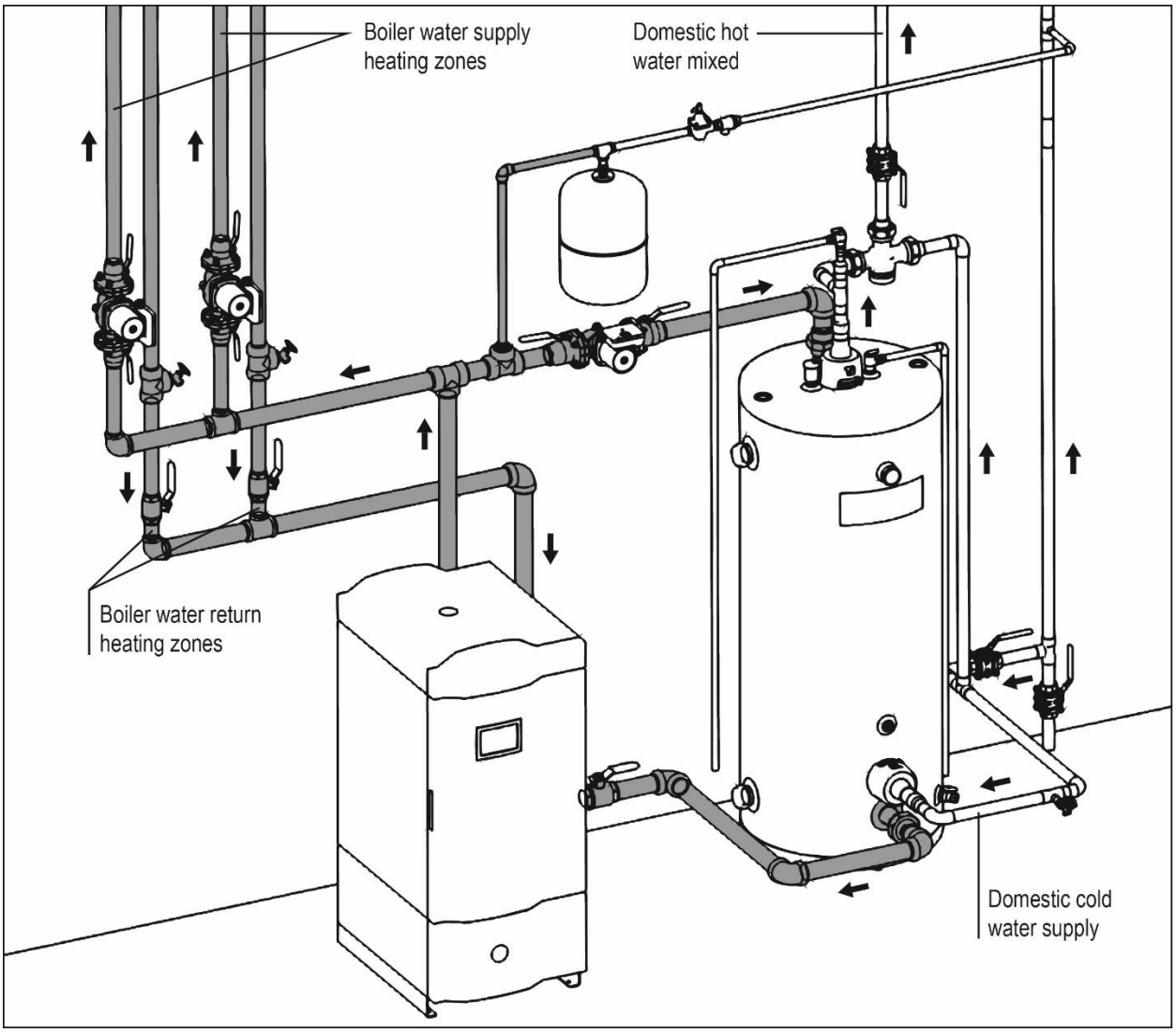
A check valve creates a closed system and prevents the water, as it is being heated, from expanding back into the cold water supply line. Pressure can build up within the water heater, causing the relief valve to operate during a heating cycle. This excessive operation can cause premature failure of the relief valve and possibly of the water heater itself.

Replacing the relief valve will not correct the problem. One method of preventing pressure build-up is to install an expansion tank for potable water in the cold water supply line between the heater and check valve. Contact your installing contractor, water supplier, local plumbing inspector or plumbing supply house for assistance.

Recirculation line (if applicable)

If a recirculation line is installed, the return connection should be made to a tee close to the inlet connection on the water heater. A check valve should always be installed in the recirculation line to prevent cold water from entering.

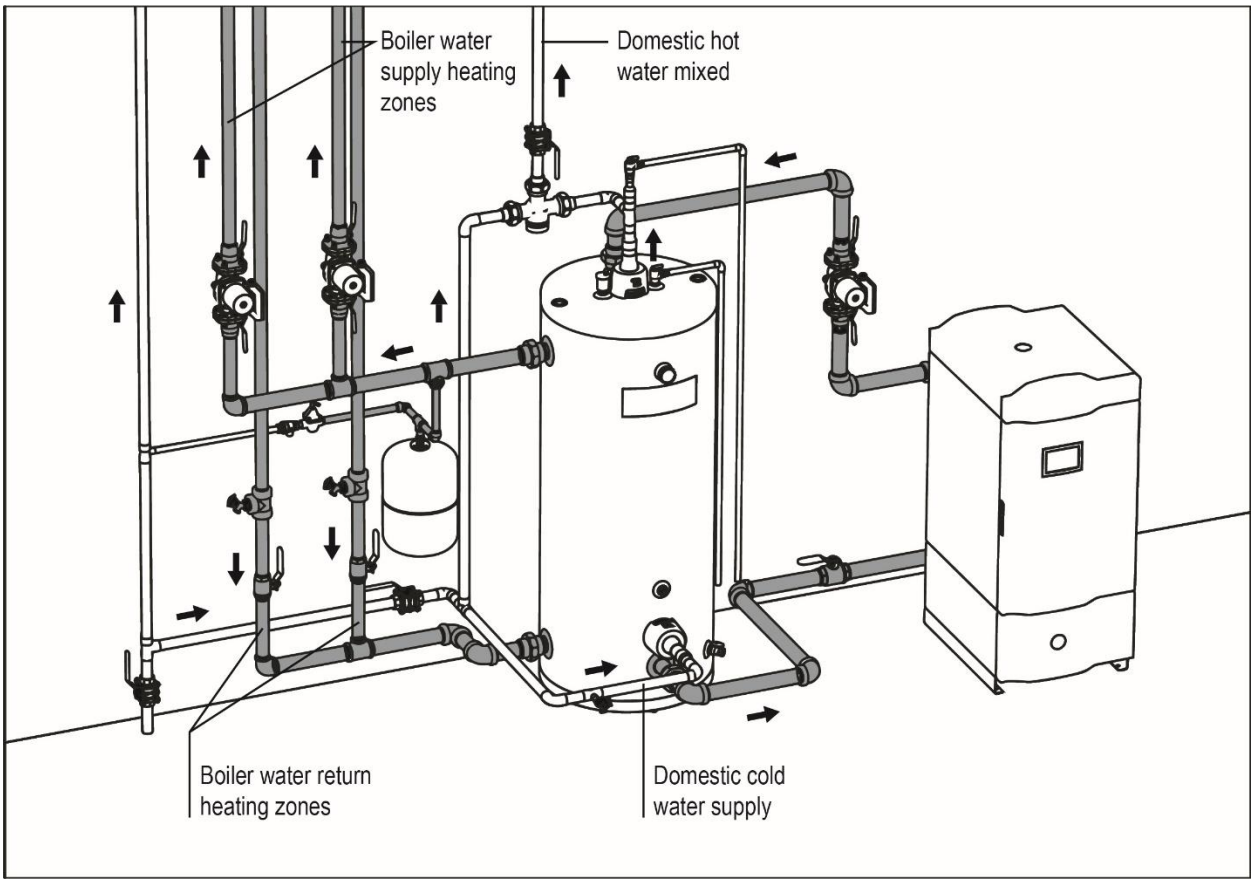
Basic Piping Schematic
Pump zoning



Requirements:

1. The installation must conform to local, state, provincial and national codes. In any case where instructions conflict with the above, let those codes take precedence.
2. This is a basic piping schematic. It as to be adapted to your application.
3. Install a safety valve (temperature & pressure) on the domestic hot water line, as near as possible to the hot water heater connection and before any shut off valve.
4. Pipe all the safety valves and drain valves to the drain or accordingly to the code.
5. When a backflow preventer or water meter or a pressure reducing valve is used on the domestic cold water supply line, then a thermal expansion tank must be installed between the water heater and this device.

Basic Piping Schematic
DoubleMax™ as a buffer tank – Additional connections



Requirements:

1. The installation must conform to local, state, provincial and national codes. In any case where instructions conflict with the above, let those codes take precedence.
2. This is a basic piping schematic. It as to be adapted to your application.
3. Install a safety valve (temperature & pressure) on the domestic hot water line, as near as possible to the hot water heater connection and before any shut off valve.
4. Pipe all the safety valves and drain valves to the drain or accordingly to the code.
5. When a backflow preventer or water meter or a pressure reducing valve is used on the domestic cold water supply line, then a thermal expansion tank must be installed between the water heater and this device.

DOMESTIC HOT WATER TEMPERATURE & PRESSURE RELIEF VALVE

An automatic temperature & pressure relief valve with a temperature probe of sufficient length must be installed at the time of the installation. No valve of any type should be placed between the T&P relief valve and the water heater. Use a tee to install the relief valve onto the hot water outlet. The pressure rating of the relief valve must not exceed 150 psi.

The BTU per hour rating of the relief valve must equal or exceed the BTU per hour exchange capacity of the TurboMax in the specific operating conditions or the input of the boiler(s) or heat source(s) as marked on the boiler(s) rating plate.

For a circulating tank installation, the separate storage tank(s) must have similar protection.

Connect the outlet of the relief valve to a suitable open drain, so discharge can exit only 6" above the structural floor; and cannot contact any live electrical parts. The discharge line must pitch downward from the valve to allow complete draining (by gravity) of the relief valve and discharge line, and be no smaller than the outlet of the valve. The end of the discharge line should not be threaded or concealed and should be protected from freezing. No valve of any type, restriction or reducer coupling should be installed in the discharge line. Local codes shall govern the installation of relief valves.

Thermostatic mixing valve

When this water heater is supplying general-purpose hot water requirements for use by individuals, a thermostatically controlled mixing valve is recommended to reduce the risk of scald injury. Contact a licensed plumber or the local plumbing authority for further information.

Keep temperature control of the mixing valve at the lowest setting which is satisfactory.

When installing a mixing valve, locate it at the bottom of anti-thermosiphon loop at least 24" high to prevent excessive hot water from entering mixed water supply.

Vacuum breaker (if required)

Install a vacuum breaker (or vacuum relief valve) for water heater protection. Prevents siphoning of the water from the system and collapse of the water heater.

BOILER WATER CONNECTIONS

This water heater may be connected individually, in multiples with others, or with an external storage tank containing boiler water. If two *DoubleMax*™ or more are installed, the piping method to be used to connect the *DoubleMax*™ in parallel should be "reverse-return piping", so boiler water flow rate through each *DoubleMax*™ is equal.

The BOILER WATER SUPPLY and BOILER WATER RETURN connections are clearly marked. Boiler water supply connections are to be made to the steel pipe (threaded connection) at the top of the heater. Boiler water return connections are to be made to the steel pipe (threaded connection) at the bottom of the heater.

The installation of unions is recommended on the BOILER WATER SUPPLY and BOILER WATER RETURN lines, so that the water heater may be easily disconnected for servicing if necessary.

Dielectric unions are required for protection of the water heater and the pipes, if dissimilar pipe material like galvanized pipe, copper and steel is used.

Use only clean pipe for boiler water lines. Local codes or regulations shall govern the exact type of material to be used. Install shutoff (ball) valves for servicing convenience. Thermometer(s) should be installed to indicate the temperature of the boiler water supply and return lines.

Circulator zoning recommendations

The preferred location of the circulator pumps for each zone is on the boiler supply, with an expansion tank between the boiler and the circulators.

A flow check valve must be installed on each zone, preferably at the outlet side of each circulator pump, to prevent water flow to other zones when they are not demanding flow.

Zone valve zoning recommandations

The preferred location of the circulator pump is on the boiler supply, with the expansion tank between the boiler and the circulator.

Use zone valves with low pressure drop specifications, particularly on the water heater zone.

Use of additional connections

The use of additional connections allows to use the *DoubleMax*™'s tank as a buffer tank to optimize runtimes and limits on/off cycling of the energy source. When the minimum system load is lower than the energy source's minimum capacity, the system will generate short cycles. This causes premature wear of the equipment and substantially decreases the system's energy efficiency.

In addition, it allows to evacuate air, eliminates impurities, and ensures the optimal functioning of the pumps—not only for the energy source but also for the distribution system.

PUMP & PIPE SIZING

Boiler water temperature drop (TD) through the water heater

Simplified design methods based on a 20°F temperature drop (TD) of boiler water going through the water heater to heat up domestic water are commonly used. Although such methods are widely used and generate satisfactory system performance when applied properly, they do not determine the system operating point. The pipe size is often uneconomically large, and the actual system flow rate is likely to be much higher than intended. Such design methods seldom consider temperature drops higher than 20°F, which results in over-design.

Another method by which the boiler water temperature drop (TD) could be calculated is to assume a constant supply boiler water temperature minus the domestic water final temperature. For example, a domestic water heater might have a final temperature of 140 °F. Assuming a constant supply boiler temperature of 180 °F, the TD would be 40 °F (= 180 °F – 140 °F). Second example: If the domestic water heater has a final temperature of 180 °F and the boiler supply is at 200 °F, then temperature drop is 20 °F (= 200 °F – 180 °F).

Precautions should be taken so that the boiler return is above the boiler manufacturer's lowest recommended temperature. Some hot water heating systems use standard, non-condensing boilers (cast iron or steel), which must be operated above 140°F in order to prevent the corrosion that is associated with flue gas condensation.

Alternatively, when the boiler surfaces are hot due to previous loads such as domestic hot water generation, the large temperature difference between the boiler and its return water can cause the boiler to become thermally shocked.

An experienced designer could work with other values than those proposed by looking into the *DoubleMax*™ performance tables and use the guidelines stated above to design a state of the art system.

The following chart proposes a temperature drop (TD) that should be used to calculate the pump flow rate.

Proposed boiler water temperature drop through the water heater (TD)		
Boiler water supply temperature	Domestic water final temperature	TD
200 °F	180 °F	20 °F
200 °F	160 °F	40 °F
180 °F	160 °F	20 °F
180 °F	140 °F	20 °F to 40 °F
180 °F	125 °F	20 °F to 40 °F
180 °F	110 °F	20 °F to 40 °F
160 °F	140 °F	20 °F
160 °F	125 °F	20 °F
160 °F	110 °F	20 °F

NOTE: The boiler water in *DoubleMax*™ constitutes a store of heat energy ready to heat fresh domestic water. The volume of boiler water stored in *DoubleMax*™ tank provides enough heat to keep your domestic hot water hot while the boiler heats up. In fact, it acts as a buffer, which prevents domestic hot water, or boiler water temperature swings.

Pump flow rate calculation

The boiler's output rating must be within the heater's the heat loads calculation or the sizing guide recommendations. Use the equation below to calculate the pump flow rate.

Pump flow rate = Boiler output ÷ TD ÷ 500

- Pump flow rate is express in U.S. gallons per minute or GPM.
- The Boiler output (in net BTU per hour) is the maximum heat to be transferred through the water heater to meet the hot water demand.
- TD is the boiler water temperature drop through the *DoubleMax*™.

For example, a cast iron boiler has an output rated at 90,000 BTU per hour. The system is designed for a temperature drop (TD) of 20°F.

Pump flow rate = 90,000 ÷ 20 ÷ 500 = 9 GPM.

Pipe sizing criteria

Proper selection of pipe size is important to efficient system operation. A large pipe size results in lower friction losses and may allow the selection of smaller, more economical pump. The larger pipe, however, costs more initially and must be balanced against the cost savings realized by a smaller pump. Likewise, small pipe costs less initially but must be balanced against the increased operating cost of pumping water through a system with high friction losses. An economical balance should be reached between pump size, operating costs, and pipe diameter.

The ASHRAE fundamentals handbook states the general range of pipe friction loss used for the design of hydronic systems and upper limits of water velocity in piping.

A variety of upper limits of water velocity and/or pressure drop in piping and piping systems are used. One recommendation places a velocity limit of 4 feet per second for 2 inch pipe and smaller, and a pressure drop limit of 4 feet of water per hundred feet for piping over 2 inches. These limitations are imposed either to control the levels of pipe and valve noise, erosion and water hammer pressure or for economic reasons.

Please note that in the smaller pipe sizes, this velocity limit allows the use of friction loss rates higher than 4 feet per 100 feet.

Fluid velocity should be above 1-1/2 to 2 feet per second in order to carry entrained air along with the flowing water to the point of air separation where the air can then be separated from the water and purged.

Velocities greater than 4 feet per second are often used on piping larger than 2 inches.

It is generally accepted that if proper air control is provided to eliminate air and turbulence in the system, the maximum flow rate can be established by the piping friction loss rate at 4 feet of water per 100 feet. This allows the use of velocities higher than 4 feet per second in pipe sized 2 inches and larger.

Tables 1 and 2 provide friction loss values for new pipe. It should be taken into consideration that as the pumping system ages, friction losses increase. It is recommended that for most commercial design purposes a safety factor of 10 to 15 % be added to the values in the tables.

What is a “foot of water”? A mass of water at 60°F standing inside a vertical column or a vertical pipe 5 feet tall creates a constant pressure of “5 feet of water” at the bottom of the column or pipe. If the water column is 2.31 feet tall, the mass of water creates a constant pressure (head) of one (1) p.s.i. (pound per square inch). Pressure losses are expressed either in “feet of water” or in p.s.i.. Usually, pump manufacturers use feet of water units.

Pressure loss from water flow in pipes

To get the proper boiler water flow through the water heater tank, the pump must overcome the pressure loss from water flow in pipes, valves, fittings and components in the piping circuit. Friction is a resistance to flow.

Pressure loss (or pressure drop) from friction in straight pipe, in Tables 1 and 2, are in feet of water per 100 feet of pipe length.

Example 1: What is the pressure drop caused by water flowing at a rate of 25 GPM (gallons per minute) through a 1-1/2 inch diameter copper tube which has a length of 100 feet?

Answer: by looking at the data in Table 1, you notice that the pressure loss is 5.46 feet of water for a tube of 100 feet.

Example 2: What if the pipe has a length of 40 feet for the same flow rate?

Answer: the pressure loss is 40% (= 40 feet / 100 feet) of 5.46 feet of water per 100 feet. The calculated pressure loss is 2.18 feet of water (= 40% X 5.46 ft water).

Pressure loss from water flow in pipe fittings and valves

In addition to the pressure loss in straight pipe, there will be pressure losses from turbulence and change of direction through fittings and valves. These pressure losses are shown in Table 3.

The pressure losses are expressed in Table 3 in a way that is called the "equivalent length". The listings for a particular fitting of a given size show the "equivalent length" (E.L.) of straight pipe that would have the same pressure drop.

After finding the "equivalent length" (E.L.) from Table 3, the appropriate friction loss table (Table 1 or Table 2) is used to find the actual pressure drop through the fitting.

Example 3: What is the pressure loss through a 1-1/2 inch 90° copper standard elbow in a piping system through which 25 GPM of water is flowing.

Answer: from Table 3 find the equivalent length of the fitting = 4.5 feet. From Table 1 find the pressure loss for a 1-1/2 inch copper tube, through which 25 GPM of water is flowing = 5.46 feet of water per 100 feet. The pressure loss through the fitting is 4.5% (= 4.5 feet E.L./ 100 feet) of a straight 1-1/2 inch diameter copper tube. The calculated result is 0.25 feet of water (= 4.5% of 5.46 feet of water)

Pressure loss from water flow in *DoubleMax*™ tank.

There will be pressure losses from turbulence and change of direction through *DoubleMax*™ tank. These pressure losses are shown in Table 4. The pressure losses through the boiler water's side (or tank's side) are expressed in feet of water. The pressure losses, through the domestic water's side (or copper coil system's side) are expressed in p.s.i..

Example 4: What is the pressure loss of boiler water flowing through a *DoubleMax*™ #109 at 60 GPM? Answer: the pressure loss is 2 feet of water.

Pressure loss from boiler or other equipment

Information on pressure drops (losses) through a boiler or other equipment is obtained from the manufacturer.

Piping system pressure drop calculation.

The pressure loss from friction in a closed piping system is required to determine the required pump head. The system pressure drop is simply the sum of the losses through each item in one circuit from pump discharge to pump suction, including piping, fittings, valves, *DoubleMax*™ tank, boiler and other equipment.

To find the system pressure drop, therefore: First inspect the piping layout.

Second, note all the elements through which pressure loss occurs in the circuit from pump discharge to pump suction. Write down the size of the fitting.

Third, measure pipe length and note the pipe diameter and material of the circuit.

Fourth, calculate for each element (pipes, fittings, valves, *DoubleMax*™ tank, boiler and other equipment) the pressure loss at the boiler water flow rate calculated earlier.

It should be taken into consideration that, as the piping system ages, friction losses increase. It is recommended that for most commercial design purposes a safety factor of 15 to 20 % be added to the values in Tables 1 and 2.

Fifth, sum all the pressure losses of each item in the circuit

Pump or circulator selection

Consult pump manufacturer's pump curves to select the proper pump model. Performance characteristics of centrifugal pumps are described by pump curves, which plot flow versus head or pressure together with other information such as efficiency and power.

To select the proper pump that fits your needs, ask your pump dealer or your HVAC wholesaler for a recommendation.

PIPING SYSTEM PRESSURIZATION

The objective of system pressure control is to limit the pressure on all system equipment to its allowable working pressure, to maintain minimum pressure for all normal operating temperatures, to vent air and prevent cavitation at the pump suction and boiling of system boiler water, and to accomplish these objectives with a minimal addition of new water.

The excess boiler water volume in the system, resulting from increased temperature, is stored in the expansion tank during periods of high operation temperatures and is returned to the system when the system boiler water level is lower.

The expansion tank must be able to store the required volume of boiler water during maximum design operating temperatures without exceeding the maximum allowable operating pressure, and to maintain the required minimum pressure when the system is cold. Contact your installing contractor, plumbing supply house, or local plumbing inspector for assistance.

The point where the expansion tank is connected should be carefully selected to avoid the possibility that normal operation of automatic check or manual valves will isolate the tank from a hot boiler or any part of the system. Pre-charged diaphragm expansion tanks are preferable to air control.

They have a balloon-like bladder (diaphragm or membrane) within the tank that contains air. The bladder does not fill the complete tank and is inflated prior to filling the system to the pressure setting of the makeup water pressure regulator (or fill pressure reducing valve).

The expansion tank should be located at the boiler outlet with the pump located either just upstream or just downstream from the boiler.

Make-up systems must be employed as required by codes. Automatic fill valves must be used with back flow preventors as required, to maintain the minimum system pressure by supplying water to make up for leakage.

The safety relief valve installed on a hot water boiler in accordance with *ASME Boiler and Pressure Vessel Code* limits the maximum pressure on the boiler. Since it is a safety device, it should not be considered an operating control.

Oxygen should be excluded from the system to maintain corrosion-free characteristics, both in pressurization and in the operating cycle. This precludes the use of air in direct contact with the water as a pressurization means.

Installation of manual air vent or automatic air vent devices prevents air accumulation in the system. Air vents should be installed at all high points to remove trapped air during initial operation and to ensure that the system is tight. Check the air vent devices regularly to purge air out of the system. Protect yourself to make sure that the hot boiler water is directed away from all persons or areas where injury or damage could occur.

Expansion tank sizing

Sizing of the expansion tank depends on the total volume of the system, the maximum and minimum system pressures and temperatures, the piping material, the type of tank, and how it is installed.

To find the expansion tank sizing:
First inspect the piping layout.

Second, note all the elements through which boiler water circulates from pump discharge to pump suction (i.e. *DoubleMax*™ tank, boiler(s), storage tank, tubes or pipes)

Third, measure pipes length and note the pipe diameter and material of the circuit.

Fourth, calculate for each element (*DoubleMax*™ tank, boiler(s), storage tank, tubes or pipes and other equipment) the water content.

Fifth, sum all the water content of each item in the circuit. Used Table 5 to measure the water content of tubes, pipes, *DoubleMax*™, storage tank.

Finally size the expansion tank, using Table 6, Table 7. The following data are needed: the total volume of the system, the maximum and minimum system pressures and temperatures, the piping material, the type of tank.

WIRING

Wiring must conform to National Electrical Code and to state or local code requirements having jurisdiction.

The water heater, when installed, must be electrically grounded in accordance with local codes, or, in the absence of local codes, with the National Electrical Code.

All line voltage wiring must be a minimum 18 gage.

A separate service switch for the water heater electrical circuit is recommended. This switch must not turn off the boiler or other components in the heating system.

All wire connections to “T-T” or “A-A” terminals on the boiler control must be from an insulated circuit, which does not carry voltage from an external source. Any component, which does not have insulated end switches, must not be used unless a relay is added with the dry contacts wires to these terminals.

TEMPERATURE CONTROLLED USING SENSOR

Most boilers have terminals to plug in a temperature sensor which, is often included with the boiler, to control the temperature in the *DoubleMax*™’s tank from the boiler.

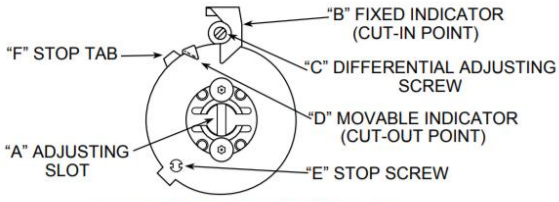


Install the thermal sensor in the temperature well and plug the wires to the appropriate terminals on the boiler. Refer to the boiler operation and installation manual to adjust the targeted temperature.

TEMPERATURE CONTROLLED USING AN AQUASTAT

The temperature aquastat with adjustable differential is included with the *DoubleMax*™. Note that the aquastats L4006A2015/B from Honeywell and 11D18 001S1 from Emerson are also compatible with the immersion well on the *DoubleMax*™.





ADJUSTABLE DIFFERENTIAL

The temperature control of the water heater acts to close a contact on a temperature reduction in the water heater when a domestic hot water use occurs. This contact must be connected so heat from the boiler gets to the water heater.

This is usually done by the activation of a dedicated pump and/or by the opening of a motorised valve. This done, it is also necessary to send a heat request signal to the boiler through a relay or a flow switch.

When the water heater *DoubleMax*™ is associated to a boiler in order to produce heating water and domestic hot water, it can be necessary to give priority to the domestic hot water feed. To do so, a control system that will act to cut the heating zoning pumps or motorised valves when domestic hot water requests occurs should be used. The heating will then be re-established when the domestic hot water request is over. The two principal installation types of heating and domestic hot water combination or often represented by the following configurations.

Circulator zoning wiring

Components must be wired to ensure that only the circulator for each zone is powered when demand for supply water occurs in that zone.

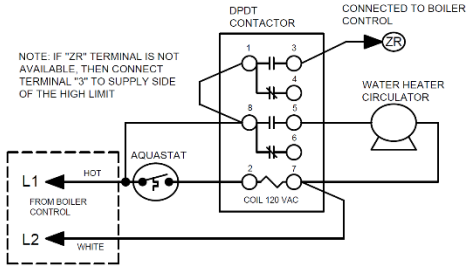
An optional multi-zone switching relay is available to simplify the wiring and provide priority to domestic hot water demand.

Zone valve zoning wiring

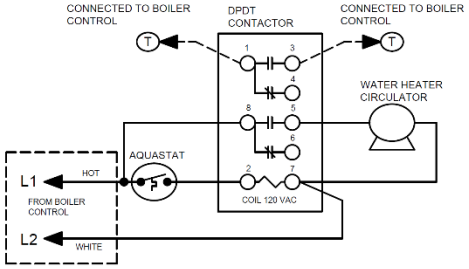
Components must be wired to ensure that only the zone valve for a particular zone is powered when demand for supply water occurs in this zone, and that the circulator is powered when demand occurs in any zone.

The transformer used to power the zone valves must be sized for the load of all the zones valves in the system.

WIRING SCHEMATIC : SEPERATE CIRCULATOR 120 VAC, LINE VOLTAGE TO "ZR" TERMINAL OF THE BOILER CONTROL OR TO SUPPLY SIDE OF THE BOILER HI LIMIT CONTROL

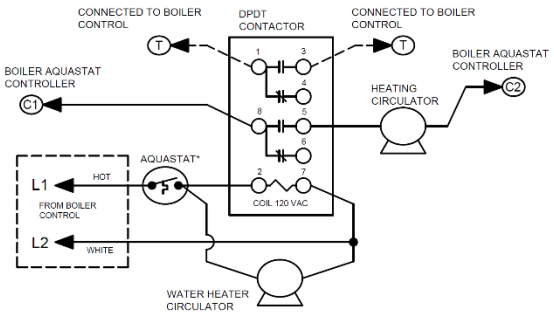


WIRING SCHEMATIC : SEPERATE CIRCULATOR 24 VAC, DRY CONTACT ON THE BOILER STACK SWITCH "T-T"



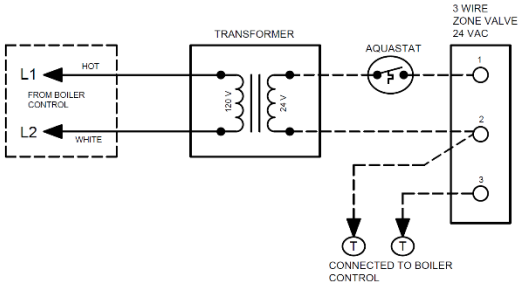
WIRING SCHEMATIC : PRIORITY TO DOMESTIC HOT WATER

WATER HEATER HEAT DEMAND ON "T-T" (BOILER CONTROL STACK SWITCH). LINE VOLTAGE TO CIRCULATOR THROUGH BOILER CONTROL "C1-C2"

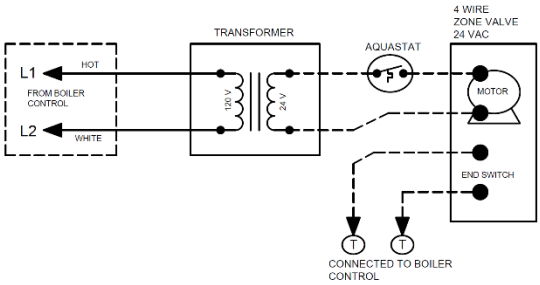


*CAUTION : The aquastat is limited in operation current. Make sure the pump current rating is adequate for the aquastate current rating. If needed a relay should be used to prevent damage to the aquastat.

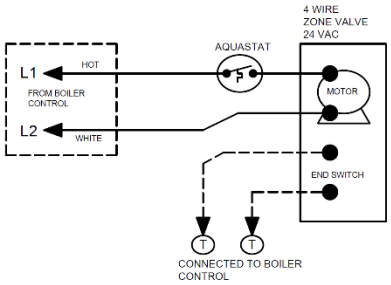
WIRING SCHEMATIC : 3 WIRE ZONE VALVE LOW VOLTAGE - 24 VAC

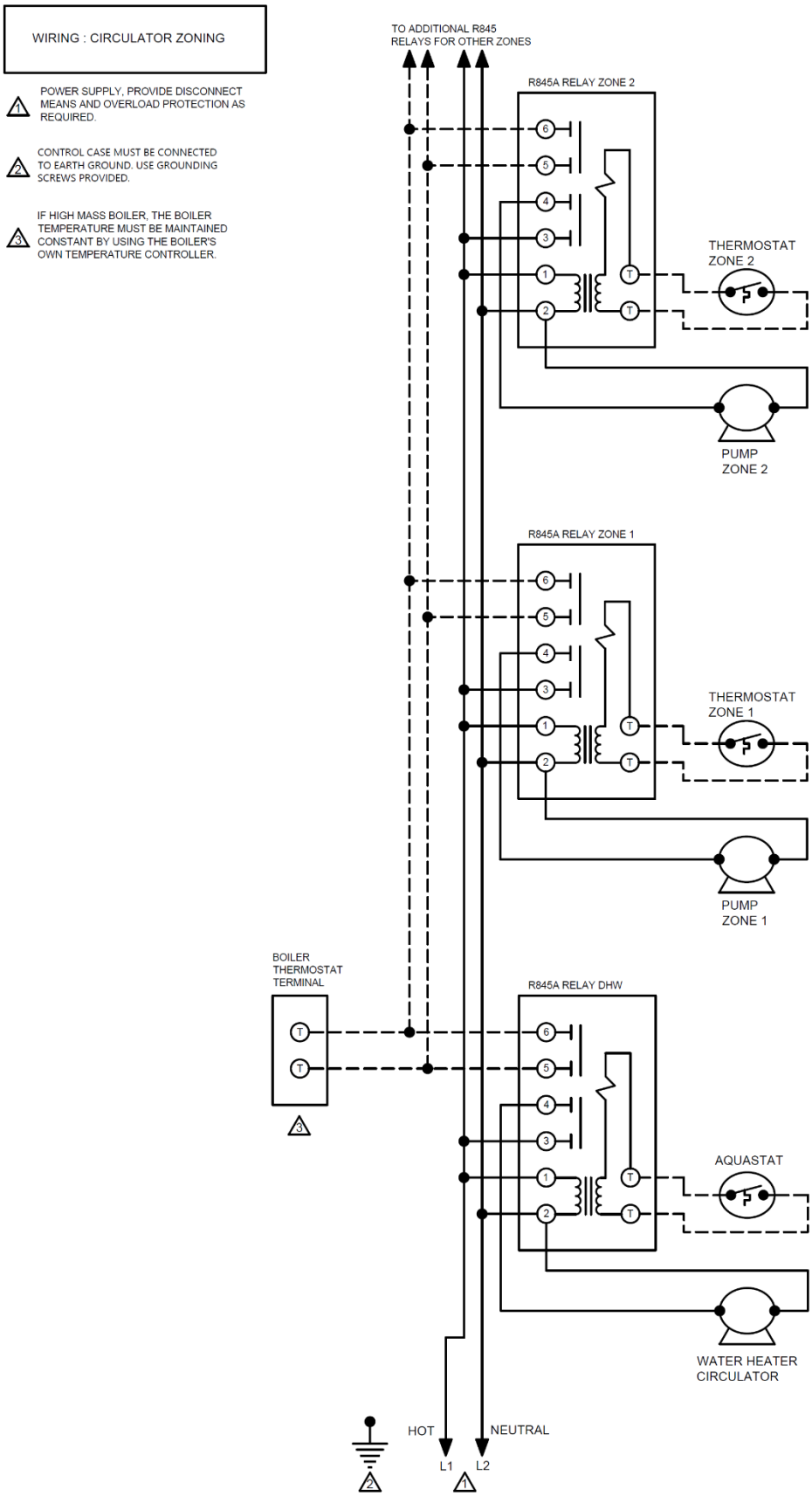


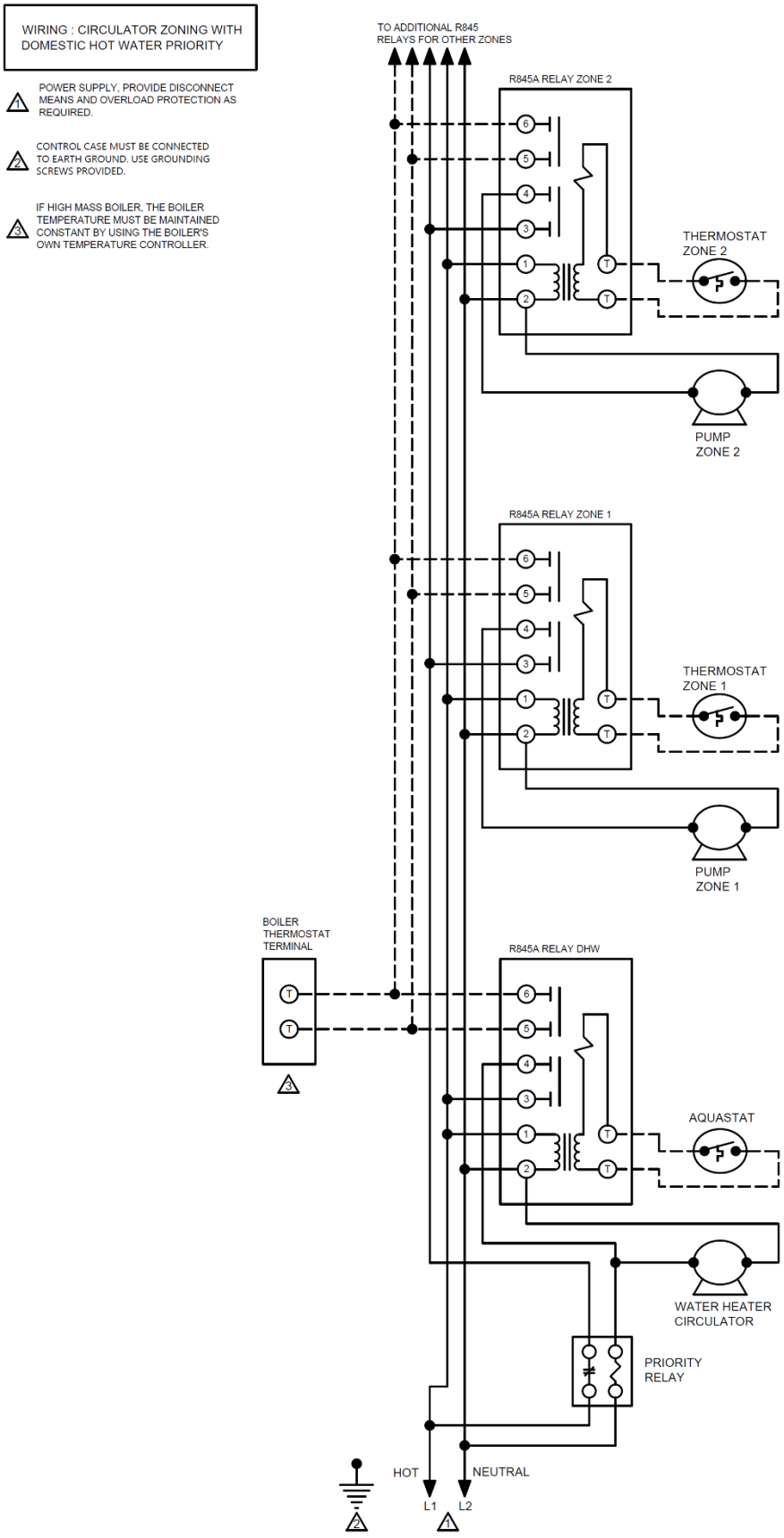
WIRING SCHEMATIC : 4 WIRE ZONE VALVE LOW VOLTAGE - 24 VAC



WIRING SCHEMATIC : 4 WIRE ZONE VALVE LINE VOLTAGE - 120 VAC

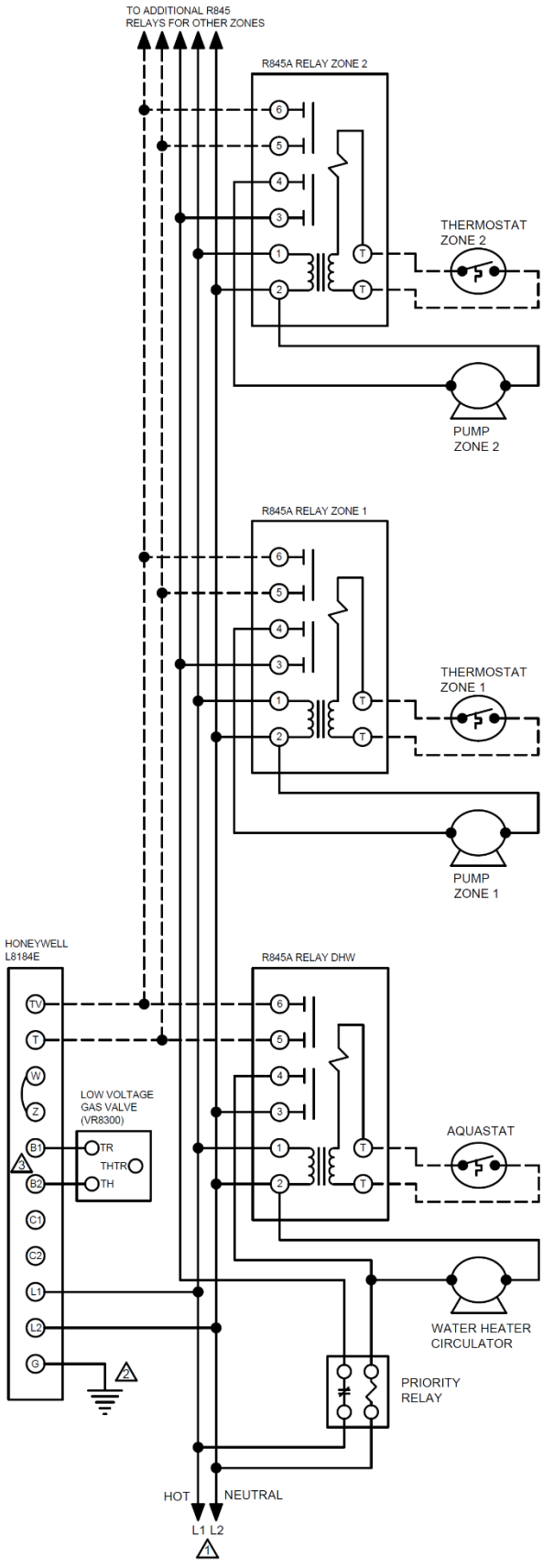



WIRING : CIRCULATOR ZONING
1 POWER SUPPLY, PROVIDE DISCONNECT MEANS AND OVERLOAD PROTECTION AS REQUIRED.
2 CONTROL CASE MUST BE CONNECTED TO EARTH GROUND. USE GROUNDING SCREWS PROVIDED.
3 IF HIGH MASS BOILER, THE BOILER TEMPERATURE MUST BE MAINTAINED CONSTANT BY USING THE BOILER'S OWN TEMPERATURE CONTROLLER.
TO ADDITIONAL R845 RELAYS FOR OTHER ZONES
R845A RELAY ZONE 2
THERMOSTAT ZONE 2
PUMP ZONE 2
R845A RELAY ZONE 1
THERMOSTAT ZONE 1
PUMP ZONE 1
BOILER THERMOSTAT TERMINAL
R845A RELAY DHW
AQUASTAT
WATER HEATER CIRCULATOR
HOT
NEUTRAL
L1
L2


WIRING : CIRCULATOR ZONING WITH DOMESTIC HOT WATER PRIORITY
1 POWER SUPPLY, PROVIDE DISCONNECT MEANS AND OVERLOAD PROTECTION AS REQUIRED.
2 CONTROL CASE MUST BE CONNECTED TO EARTH GROUND. USE GROUNDING SCREWS PROVIDED.
3 IF HIGH MASS BOILER, THE BOILER TEMPERATURE MUST BE MAINTAINED CONSTANT BY USING THE BOILER'S OWN TEMPERATURE CONTROLLER.
TO ADDITIONAL R845 RELAYS FOR OTHER ZONES
R845A RELAY ZONE 2
THERMOSTAT ZONE 2
PUMP ZONE 2
R845A RELAY ZONE 1
THERMOSTAT ZONE 1
PUMP ZONE 1
BOILER THERMOSTAT TERMINAL
R845A RELAY DHW
AQUASTAT
WATER HEATER CIRCULATOR
PRIORITY RELAY
HOT
NEUTRAL
L1
L2

WIRING : CIRCULATOR ZONING WITH GAS BOILER AND DOMESTIC HOT WATER PRIORITY

1. POWER SUPPLY, PROVIDE DISCONNECT MEANS AND OVERLOAD PROTECTION AS REQUIRED.
2. CONTROL CASE MUST BE CONNECTED TO EARTH GROUND. USE GROUNDING SCREWS PROVIDED.
3. B1 IS A 1/4 IN. TAB TERMINAL



Operation

⚠ SAFETY PRECAUTIONS

Before operating this water heater, be sure to read and follow these instructions, as well as the warnings printed in this manual. Failure to do so can result in unsafe operation of the water heater resulting in property damage, bodily injury, or death. If you have any problems reading, following or difficulty in understanding the instructions in this manual, STOP, and get help from a qualified person.

Do not turn on the water heater unless it is filled with water. Do not turn on water heater if cold water supply shut-off valve is closed.

After the water heater has been plumbed and wired, it is now ready to be set for automatic operation.

FILLING THE HEATER COILS

Make sure all drains valves on the cold or hot water supply piping are closed.

Open the nearest hot water faucet and any shutoff valves on the domestic hot water supply piping from the heater's domestic hot water outlet (the top copper pipe connection).

Open the shutoff valve on the cold water supply piping to the heater's domestic cold water inlet.

When water discharges from faucet, close it. Check for system leaks and repair if necessary.

Any other water faucets fed by this heater may be opened to purge air from their supply piping, and then shut off after a steady flow of water is observed from the faucet.

FILLING THE HEATER TANK

Open the shutoff valve (and on a zone valve system, manually open zone valve) on the supply piping from the boiler.

Open cold water supply valve (fill or makeup water valve) to boiler.

To let the air out of the *DoubleMax*™ tank during the fill process open the relief valve on top of the *DoubleMax*™

Leave all shutoff valves open. Return zone valve to automatic operation.

Check system for leaks and repair.

Purge air from the remaining zones, if necessary. Check boiler pressure gage reading afterwards. 15 p.s.i. is normal for most installations.

OPERATING THE WATER HEATER

After the system has been manually purged of its air, and all components (valves, vents, controllers) have been set properly, the boiler can be started. Never operate this heater until this has been done.

Safety and energy conservation are factors to be considered when setting the water temperature on the aquastat or sensor. The most energy efficient operation will result when the temperature setting is the lowest that satisfies the needs consistent with the application.

However, a tank water temperature of 160°F with 10°F differential as a starting point, is recommended to insure a good supply of domestic hot water. It may be necessary to rise the tank water temperature up to 88°C (190°F) in order to supply to the domestic hot water demand or when the unit is installed on space heating systems requiring higher operating temperature.

The maximum setting for the boiler water supply to the heater coil is 210°F. The boiler supply temperature should be from 20°F up to 40°F higher than the domestic water temperature. More exactly, the boiler supply temperature should be higher than the domestic supply temperature by more than half the boiler temperature drop (TD) through the *DoubleMax*™.

However, water temperature over 125°F can cause severe burns instantly or death from scalds. This is the reason why we recommend the installation of an automatic mixing valve on the distribution system.

⚠ DANGER

There is a Hot Water Scald Potential if the set point is too high.

When this water heater is supplying general purpose hot water requirements for use by individuals, a thermostatically controlled mixing valve for reducing point of use water temperature is highly recommended to reduce the risk of scald injury.

Valves for reducing point-of-use temperature by mixing cold and hot water are also available. Consult a licensed plumber or local plumbing authority for further information.

When the temperature of the boiler water in the heater is below the setting on the tank control, the boiler and circulator should start. If a zone valve is used for this zone, it should open at this time.

When the temperature of the boiler water in the heater tank reaches the temperature setting on the tank control, the boiler and circulator should turn off (and the zone valve, if used, should close). If other zones for heating are creating demand, this would also cause the boiler and circulator(s) to run. Cycling of the boiler on high limit is not abnormal, particularly if only one zone is creating demand.

On initial start-up with a cold tank, a considerable amount of time may be required for the tank to reach desired temperature. Check the temperature at a hot water faucet soon after the burner has completed the first heating cycle. Adjust *DoubleMax*™ set point as needed.

Note that setting to a lower setting will not have an immediate effect. The stored boiler water will first have to be used. Additional checks of the water temperature should follow completion of a cycle. Further adjustments may be necessary as you use your water heater and space heating system.

OPERATING THE WATER HEATER WITH A THERMOSTATIC MIXING VALVE

A thermostatic mixing valve provides for automatic operation through the use of a thermostatic element inside the valve. The element will control the mixing of the hot and cold water supply streams to provide a safe blend to connected fixtures. This provides constant water temperature under different working conditions.

When using models which are certified ASSE 1017-1998 and, in addition, have successfully passed the cold water supply failure test (ASSE 1016-1996), loss of either hot or cold water to the thermostatic mixing valve will result in a reduction in flow from the valve to less than .5 GPM within seconds of the loss. Pressure difference between Hot and Cold ports should not exceed 10 psi. Valves require a minimum difference of 20°F between the Hot and Mixed temperature for proper operation.

To set the thermostatic mixing valve carefully open a hot water tap. Protect yourself against the risk of scalding. Use a thermometer and measure hot water temperature form the faucet. Reduce or increase the hot water temperature by adjusting the valve knob to the proper position. Lock the knob at the set temperature. Refer to the valve manufacturer's manual to get the proper guidelines.

By mixing domestic cold water to the hot water supplied by the heater, the thermostatic mixing valve allows the boiler to work at higher temperature range. Thus, boiler water stored inside the *DoubleMax*™ tank acts as a buffer which increases boiler efficiency and the amount of domestic hot water produced by the heater.

To increase hot water production and storage capacity set the heater aquastat or sensor at a higher temperature (from 140°F to 180°F). And secondly set the thermostatic mixing valve at the desired temperature (from 90°F to 120°F).

For sanitation purposes use a different temperature range or install a dedicated hot water line to the equipment.

COIL LEAK DETECTION

When starting the water heater of when heavy domestic hot water usage occurs, it is possible that the cold water inlet condensate the ambient humidity. Thus, inspection for leaks in the double wall coil should be done when the cold water inlet is at ambient temperature or hotter to prevent condensation and false detections.

Maintenance

Properly maintained, your water heater will provide years of dependable, trouble-free service. It is recommended that a regular routine maintenance program be established and followed by the user. Components, however, may be subject to failure that require service. Failure to use the correct procedures or parts in these circumstances may make the unit unsafe or reduce the life of the heater.

The owner should arrange to have the following inspections and maintenance procedures done:

Boiler water piping:

- ❑ Yearly visual inspection.

Check all piping for signs of leakage at joints, unions and shut-off valves. Remedy as needed.

Pressure relief valve on top of the water heater:

- ❑ Monthly inspection.

Must be manually operated to ensure safe and proper operation. By opening the pressure relief valve, the air trapped inside the heater tank is purged.

Make sure that the discharged water is directed to suitable drain or some collection method, and will not spray onto any person. Use lever on the pressure relief valve to open. A steady discharge of hot water should be noticed. After releasing this lever the safety relief valve should close and fully shut off this flow. If the pressure relief valve does not function properly, it must be replaced with the same model or its equivalent. Do not plug the outlet of this valve if a dripping condition occurs.

⚠ WARNING

The manufacturer's warranties DO NOT cover tank failure due to improper installation or maintenance. If the pressure relief valve on the heater discharges periodically, this may be due to thermal expansion. Immediately call a qualified service technician to inspect and to remedy as needed.

NOTE: To prevent premature tank failure, the air trapped inside the tank must be purged periodically; use the safety relief valve installed on top of the tank to do so.

⚠ DANGER

Before manually operating the relief valve, make certain no one will be exposed to the danger of coming in contact with hot water released by safety relief valves. The water may be hot enough to create a SCALD hazard. The water released should be directed to suitable drain to prevent injury or damage

Domestic water piping:

- ❑ Monthly visual inspection.

Check all piping for signs of leakage at joints, unions and shut-off valves. Remedy as needed.

- ❑ Weekly visual inspection.

Vérifier la connexion entrée et sortie des tubes double paroi. S'il y a fuite, essuyé et assurez-vous que ce ne soit pas de la condensation dû à une importante demande d'eau domestique. S'il y a fuite, vous référer à la section DÉPANNAGE.

Temperature & pressure valve:

- ❑ Yearly Inspection.

Must be manually operated to ensure safe and proper operation. Make sure that the discharged water is directed to a suitable drain or some collection method, and will not spray onto any person. Use lever on the temperature & pressure valve to open. A steady discharge of hot water should be noticed. After releasing this lever, the safety relief valve should close and fully shut off this flow. If the temperature & pressure valve does not function properly, it must be replaced with the same model or its equivalent. Do not plug the outlet of this valve if a dripping condition occurs.

Scale:

- ❑ Monthly Inspection.

Scale problems occur rarely and under very specific conditions. A domestic water flow rate reduction may indicate scale build-up. A water softener will prevent this problem.

A chemical cleaning process, however, is the most effective process if done properly. If chemical lime dissolving cleaners are preferred, carefully follow the instructions supplied with the cleaner. DO NOT use a muriatic or hydrochloric acid (HCI) based cleaner. Be sure that the manufacturer's directions and warnings on the container are followed. After treatment, flush thoroughly cleaning solution. Your plumbing contractor should be contacted to clean the heater of these deposits.

TROUBLESHOOTING SYSTEM PROBLEMS

SYMPTOM	POSSIBLE CAUSE	ACTION
Insufficient domestic hot water (boiler supplies space heating and hot water needs).	System incapable of prioritizing boiler water for domestic water use.	Install a pump or a valve-zoning panel with the domestic hot water priority feature. When demand occurs for domestic hot water, the zoning panel turns off the space heating system and shunts all its energy into producing DHW.
Insufficiently hot or lack of hot water at the faucet.	*DoubleMax*™ temperature setting too low.	Set DOUBLEMAX™ temperature control (aquastat) to a higher setting.
	Peak use of hot water is greater than boiler output capacity or *DoubleMax*™ storage.	Determine peak usage and compare to boiler recovery capacity & tank volume.
	Scale build-up in thermostatic mixing valve or *DoubleMax*™.	Clean as described in the Maintenance section.
	Faulty *DoubleMax*™ temperature control.	Replace temperature controller (aquastat).
No hot water at faucet.	Boiler not operating.	Press reset button. Check main cut-off switch. Check fuse. Call boiler service.
	Circulator not operating.	Check power supply. Check shaft coupling. Check impeller for locking.
	Improper *DoubleMax*™ setting or calibration.	Set DOUBLEMAX™ temperature to a higher setting. Call boiler service.
	Electrical problems (relays, wiring, fuse, etc.	Check fuses and replace. Check circuit breaker and reset. Check power supply.
	DoubleMax™ scale build-up.	If boiler, circulator and DOUBLEMAX™ temperature controls are operating satisfactory, the coil system may have scale coating. Clean the coil as described in the Maintenance section.
Water at faucet is too hot.	Thermostatic mixing valve temperature setting is too high.	Lower the temperature setting of the mixing valve.
	DoubleMax™ aquastat temperature setting is too high.	Lower the temperature setting of the aquastat or lower the boiler temperature.
	Improper system plumbing.	Compare plumbing to installation guide.
	Improper system wiring.	Compare wiring to installation guide.
Boiler over-cycling during summer or boiler runs for longer periods of time.	Boiler hi-limit set too low.	Increase boiler hi-limit.
	Faulty boiler controller or aquastat.	Replace faulty controller.
	DoubleMax™ scale build-up	Clean the coil as described in the Maintenance section.
Water hammer noise	Use of hot water at high velocity or high flow rate.	Install a water hammer absorber. Reduce water supply pressure. Check water pressure regulator. Use slower closing valves.
	Expansion tank for potable water or heating loop expansion tank problem. Expansion tank locked due to high system pressure.	Check inlet pressure reducing valve setting. Reset if reduced pressure setting is too high. Drain expansion tank and refill with air. If bladder is broken in the expansion tank, replace expansion tank.
	The zone valves have to deal with the high velocity.	Install valves designed to better handle these punishing circumstances.
Water noise in hydronic system.	Air in the hydronic system.	Purge the air from the boiler, the DOUBLEMAX™ and the radiator. If persistent call service.
	Differential pressure across the valve is too high.	Check if the pump or the valves are properly sized.
Water is dripping from the pressure safety relief valve during each boiler cycle.	The expansion tank must be able to store the required volume of boiler water during maximum design operating temperatures without exceeding the maximum allowable operating pressure,	Check expansion tank sizing. Drain expansion tank and refill with air. If bladder is broken in the expansion tank, replace expansion tank.

Water is dripping from a double-wall tube.	Heavy domestic hot water request is going on causing condensation on the cold water input. Or Exterior or interior tube is perforated.	Stop all domestic hot water requests. Wait until the double-wall tube reaches a temperature at which condensation will not occur. Dry the condensation and make a visual inspection. If the there is still a leak, drain the domestic hot water coils and make a visual inspection. If the leak persists, the exterior tube is perforated and the unit is to be replaced. If there is no leak, fill up the domestic hot water coil and drain the heating water tank. If there is a leak, the interior tube is perforated and the unit is to be replaced.

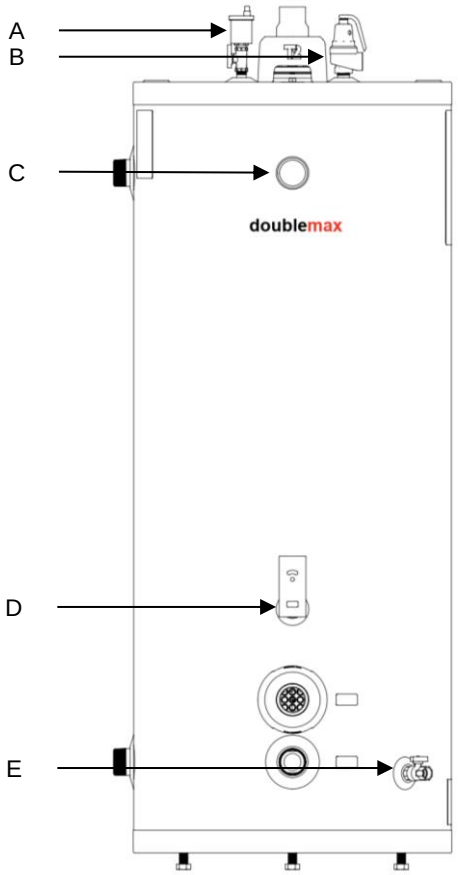
Replacement Parts List

INSTRUCTIONS FOR PLACING A PART ORDER

Address parts orders to the distributor or store where the heater water purchased.
All parts orders should include:

1. Model number and Serial number of heater, from embossed plate.
2. Part Description & Part Number as noted below and number of parts desired.

Drawing reference	Description	Part Number	Applicable models
A	Air vent	ZMC600-AV1/2	All
B	30 psi safety valve	ZMC200-SV30PSI2	50, 80
	50 psi safety valve	ZMC200-SV50PSI3	120
C	0-75 psi gauge	ZMC300-75P160C	All
D	Aquastat	ZEL200-AQUAJUSDM	All
E	Draining valve	ZMC200-BVP34NPT	All



⚠ CAUTION

For your safety, DO NOT attempt repair of parts.
Refer repairs to qualified service personnel.

Table 1: Friction Loss in Feet of Head Per 100 feet of Tube

	COPPER TUBE, TYPE "L" (nominal size in inches)																	
Flow of Water in U.S. GPM	1/2"		3/4"		1"		1-1/4"		1-1/2"		2"		2-1/2"		3"		4"	
	Velocity (Feet/Sec.)	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**
1	*1.39*	**2.47**																
2	*2.79*	**8.19**	*1.31*	**1.39**														
3	*4.18*	**16.65**	*1.97*	**2.81**	*1.17*	**0.81**												
4	*5.57*	**27.63**	*2.62*	**4.64**	*1.56*	**1.34**	*1.02*	**0.50**										
5	*6.96*	**40.99**	*3.28*	**6.86**	*1.95*	**1.98**	*1.28*	**0.73**										
6	*8.35*	**56.65**	*3.93*	**9.46**	*2.35*	**2.73**	*1.54*	**1.00**	*1.09*	**0.44**								
7	*9.65*	**74.54**	*4.59*	**12.42**	*2.74*	**3.58**	*1.79*	**1.32**	*1.27*	**0.58**								
8	*11.14*	**94.59**	*5.24*	**15.73**	*3.13*	**4.53**	*2.05*	**1.66**	*1.45*	**0.73**								
9			*5.90*	**19.38**	*3.52*	**5.57**	*2.30*	**2.05**	*1.63*	**0.90**								
10			*6.55*	**23.37**	*3.91*	**6.71**	*2.56*	**2.46**	*1.81*	**1.08**	*1.05*	**0.29**						
11			*7.21*	**27.69**	*4.30*	**7.95**	*2.82*	**2.91**	*1.99*	**1.27**	*1.15*	**0.34**						
12			*7.86*	**32.33**	*4.69*	**9.27**	*3.07*	**3.40**	*2.17*	**1.49**	*1.26*	**0.40**						
13			*8.52*	**37.30**	*5.08*	**10.68**	*3.33*	**3.91**	*2.35*	**1.71**	*1.36*	**0.46**						
14			*9.17*	**42.58**	*5.47*	**12.19**	*3.59*	**4.46**	*2.54*	**1.95**	*1.46*	**0.52**						
15			*9.83*	**48.17**	*5.86*	**13.79**	*3.84*	**5.04**	*2.72*	**2.20**	*1.57*	**0.59**						
16			*10.48*	**54.08**	*6.25*	**15.47**	*4.10*	**5.66**	*2.90*	**2.47**	*1.67*	**0.66**						
17					*6.64*	**17.23**	*4.35*	**6.30**	*3.08*	**2.75**	*1.78*	**0.74**						
18					*7.04*	**19.08**	*4.61*	**6.97**	*3.26*	**3.04**	*1.88*	**0.82**						
19					*7.43*	**21.02**	*4.87*	**7.68**	*3.44*	**3.35**	*1.99*	**0.90**						
20					*7.82*	**23.04**	*5.12*	**8.41**	*3.62*	**3.67**	*2.09*	**0.98**	*1.35*	**0.35**				
25					*9.77*	**34.36**	*6.40*	**12.53**	*4.53*	**5.46**	*2.62*	**1.46**	*1.69*	**0.52**				
30					*11.73*	**47.69**	*7.68*	**17.36**	*5.43*	**7.55**	*3.14*	**2.02**	*2.03*	**0.71**	*1.42*	**0.30**		
35							*8.96*	**22.89**	*6.34*	**9.95**	*3.66*	**2.66**	*2.36*	**0.94**	*1.66*	**0.40**		
40							*10.24*	**29.10**	*7.25*	**12.64**	*4.18*	**3.37**	*2.70*	**1.19**	*1.89*	**0.51**		
45									*8.16*	**15.62**	*4.71*	**4.17**	*3.04*	**1.46**	*2.13*	**0.62**		
50									*9.06*	**18.88**	*5.23*	**5.03**	*3.38*	**1.77**	*2.37*	**0.75**		
55									*9.96*	**22.41**	*5.75*	**5.97**	*3.71*	**2.09**	*2.60*	**0.89**		
60									*10.87*	**26.22**	*6.28*	**6.98**	*4.05*	**2.45**	*2.84*	**1.04**		
65											*6.80*	**8.05**	*4.39*	**2.39**	*3.07*	**1.20**		
70											*7.32*	**9.20**	*4.73*	**3.22**	*3.31*	**1.37**		
75											*7.85*	**10.42**	*5.06*	**3.65**	*3.55*	**1.55**		
80											*8.37*	**11.71**	*5.40*	**4.10**	*3.78*	**1.74**		
85											*8.89*	**13.06**	*5.74*	**4.57**	*4.02*	**1.94**		
90											*9.41*	**14.48**	*6.08*	**5.06**	*4.26*	**2.15**		
95											*9.94*	**15.96**	*6.41*	**5.58**	*4.49*	**2.37**		
100											*10.46*	**17.51**	*6.75*	**6.12**	*4.73*	**2.60**	*2.68*	**0.67**
110													*7.43*	**7.27**	*5.20*	**3.09**	*2.95*	**0.79**
120													*8.10*	**8.85**	*5.68*	**3.61**	*3.22*	**0.93**
130													*8.78*	**9.82**	*6.15*	**4.17**	*3.49*	**1.07**
140													*9.45*	**11.23**	*6.62*	**4.77**	*3.75*	**1.22**
150													*10.13*	**12.73**	*7.10*	**5.40**	*4.02*	**1.38**
160															*7.57*	**6.07**	*4.29*	**1.55**
170															*8.04*	**6.77**	*4.56*	**1.73**
180															*8.51*	**7.51**	*4.83*	**1.92**
190															*8.99*	**8.28**	*5.06*	**2.11**
200															*9.46*	**9.09**	*5.36*	**2.32**
210															*9.93*	**9.93**	*5.63*	**2.53**
220															*10.41*	**10.80**	*5.90*	**2.75**
230																	*6.17*	**2.99**
240																	*6.43*	**3.22**
250																	*6.70*	**3.47**
300																	*8.04*	**4.83**
350																	*9.38*	**6.39**
400																	*10.72*	**8.14**

Data for water at 60°F.Note: Friction loss values are for new pipe. It should be taken into consideration that, as the piping system ages, friction losses increases. It is recommended that for most commercial design purposes a safety factor of 15 to 20 % be added to the values in the tables

Table 2: Friction Loss in Feet of Head Per 100 feet of Pipe

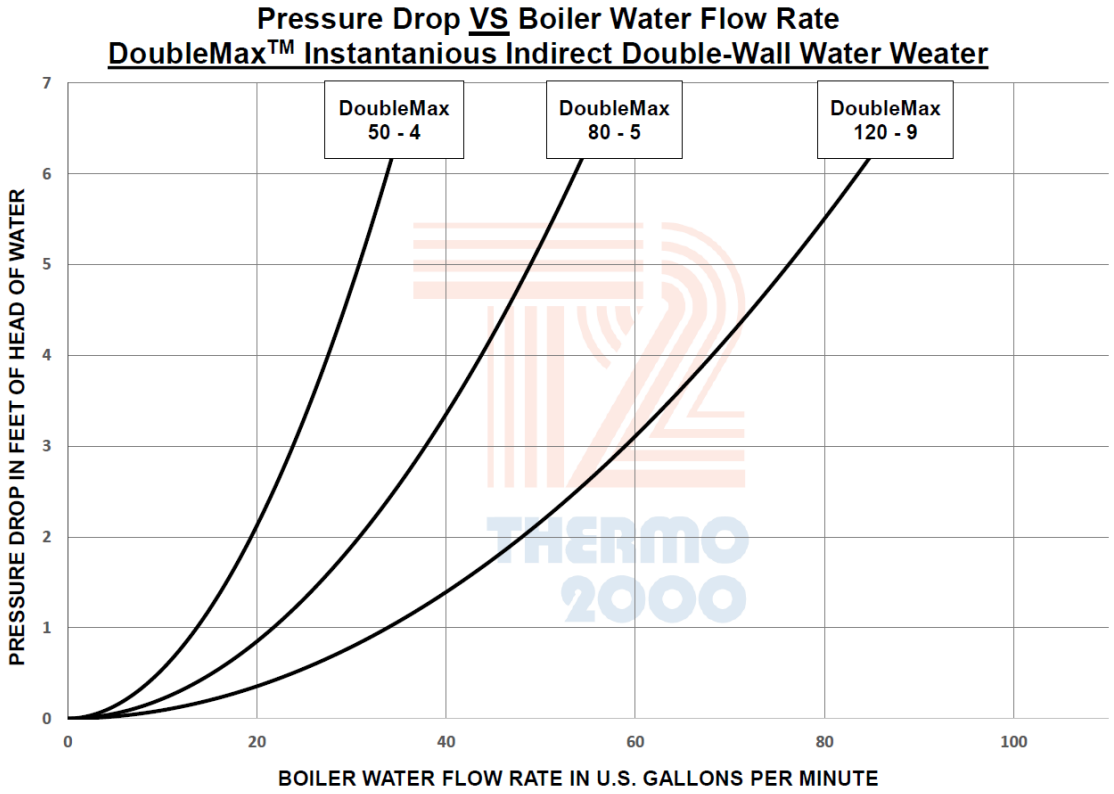
Flow of Water in U.S. GPM	SCHEDULE 40 STEEL PIPE (nominal size in inches)																	
	1/2"		3/4"		1"		1-1/4"		1-1/2"		2"		2-1/2"		3"		4"	
	Velocity (Feet/Sec.)	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**	*Velocity (Feet/Sec.)*	**HEAD LOSS (Feet/100 Ft.)**
1	*1.06*	**1.39**																
2	*2.11*	**4.77**	*1.20*	**1.21**														
3	*3.17*	**9.98**	*1.81*	**2.50**	*1.11*	**0.77**												
4	*4.22*	**16.97**	*2.41*	**4.21**	*1.49*	**1.29**	*0.86*	**0.34**										
5	*5.28*	**25.73**	*3.01*	**6.32**	*1.86*	**1.93**	*1.07*	**0.51**										
6	*6.34*	**36.23**	*3.61*	**8.85**	*2.23*	**2.68**	*1.29*	**0.70**	*0.95*	**0.33**								
7	*7.39*	**48.49**	*4.22*	**11.77**	*2.60*	**3.55**	*1.50*	**0.93**	*1.10*	**0.44**								
8	*8.45*	**62.48**	*4.82*	**15.10**	*2.97*	**4.54**	*1.72*	**1.18**	*1.26*	**0.56**								
9	9.50	78.22	*5.42*	**18.82**	*3.34*	**5.64**	*1.93*	**1.46**	*1.42*	**0.69**								
10	10.56	95.69	*6.02*	**22.94**	*3.71*	**6.85**	*2.14*	**1.77**	*1.58*	**0.83**	*0.95*	**0.25**						
11			*6.62*	**27.46**	*4.08*	**8.17**	*2.36*	**2.10**	*1.73*	**0.99**	*1.05*	**0.29**						
12			*7.23*	**32.38**	*4.46*	**9.61**	*2.57*	**2.46**	*1.89*	**1.16**	*1.15*	**0.34**						
13			*7.83*	**37.69**	*4.83*	**11.16**	*2.79*	**2.85**	*1.34*	**2.05**	*1.24*	**0.39**						
14			*8.43*	**43.39**	*5.20*	**12.82**	*3.00*	**3.27**	*2.21*	**1.53**	*1.34*	**0.45**						
15			*9.03*	**49.49**	*5.57*	**14.59**	*3.22*	**3.71**	*2.36*	**1.73**	*1.43*	**0.51**						
16			*9.63*	**55.99**	*5.94*	**16.48**	*3.43*	**4.18**	*2.52*	**1.95**	*1.53*	**0.57**						
17			10.24	62.88	*6.31*	**18.48**	*3.65*	**4.68**	*2.68*	**2.18**	*1.62*	**0.64**						
18					*6.68*	**20.58**	*3.86*	**5.20**	*2.84*	**2.42**	*1.72*	**0.71**						
19					*7.06*	**22.80**	*4.07*	**5.75**	*2.68*	**2.99**	*1.81*	**0.78**						
20					*7.43*	**25.13**	*4.29*	**6.33**	*3.15*	**2.94**	*1.91*	**0.86**	*1.34*	**0.36**				
25					*9.28*	**38.44**	*5.36*	**9.61**	*3.94*	**4.45**	*2.39*	**1.29**	*1.67*	**0.54**				
30					*11.14*	**54.51**	*6.43*	**13.55**	*4.73*	**6.25**	*2.86*	**1.80**	*2.01*	**0.75**	*1.30*	**0.26**		
35							*7.51*	**18.15**	*5.51*	**8.35**	*3.34*	**2.40**	*2.34*	**1.00**	*1.52*	**0.35**		
40							*8.58*	**23.40**	*6.30*	**10.74**	*3.82*	**3.07**	*2.68*	**1.28**	*1.74*	**0.44**		
45							*9.65*	29.30	*7.09*	**13.42**	*4.30*	**3.83**	*3.01*	**1.59**	*1.95*	**0.55**		
50							*10.72*	35.86	*7.88*	**16.40**	*4.77*	**4.66**	*3.35*	**1.93**	*2.17*	**0.66**		
55									*8.67*	**19.67**	*5.25*	**5.58**	*3.68*	**2.30**	*2.39*	**0.79**		
60									*9.45*	**23.23**	*5.73*	**6.57**	*4.02*	**2.71**	*2.60*	**0.93**		
65									10.24	27.08	*6.21*	**7.64**	*4.35*	**3.15**	*2.82*	**1.07**		
70											*6.68*	**8.79**	*4.69*	**3.62**	*3.04*	**1.23**		
75											*7.16*	**10.02**	*5.02*	**4.11**	*3.26*	**1.40**		
80											*7.64*	**11.33**	*5.36*	**4.65**	*3.47*	**1.58**		
85											*8.12*	**12.72**	*5.69*	**5.21**	*3.69*	**1.77**		
90											*8.59*	**14.18**	*6.03*	**5.80**	*3.91*	**1.96**		
95											*9.07*	**15.73**	*6.43*	**6.36**	*4.12*	**2.17**		
100											*9.55*	**17.35**	*6.70*	**7.08**	*4.34*	**2.19**	*2.52*	**0.62**
110											*10.50*	20.83	*7.37*	**8.49**	*4.78*	**2.86**	*2.77*	**0.74**
120													*8.04*	**10.01**	*5.21*	**3.37**	*3.02*	**0.87**
130													*8.71*	**11.67**	*5.64*	**3.92**	*3.28*	**1.01**
140													*9.38*	**13.44**	*6.08*	**4.51**	*3.53*	**1.16**
150													*10.05*	**15.35**	*6.51*	**5.13**	*3.78*	**1.32**
160															*6.95*	**5.80**	*4.03*	**1.49**
170															*7.38*	**6.51**	*4.28*	**1.67**
180															*7.81*	**7.26**	*4.54*	**1.86**
190															*8.25*	**8.05**	*4.79*	**2.06**
200															*8.68*	**8.88**	*5.04*	**2.27**
210															*9.12*	**9.74**	*5.29*	**2.48**
220															*9.55*	**10.65**	*5.54*	**2.71**
230															*9.99*	11.60	*5.80*	**2.95**
240															10.42	12.59	*6.05*	**3.20**
250																	*6.30*	**3.45**
300																	*7.56*	**4.88**
350																	*8.82*	**6.56**
400																	*10.08*	**8.47**

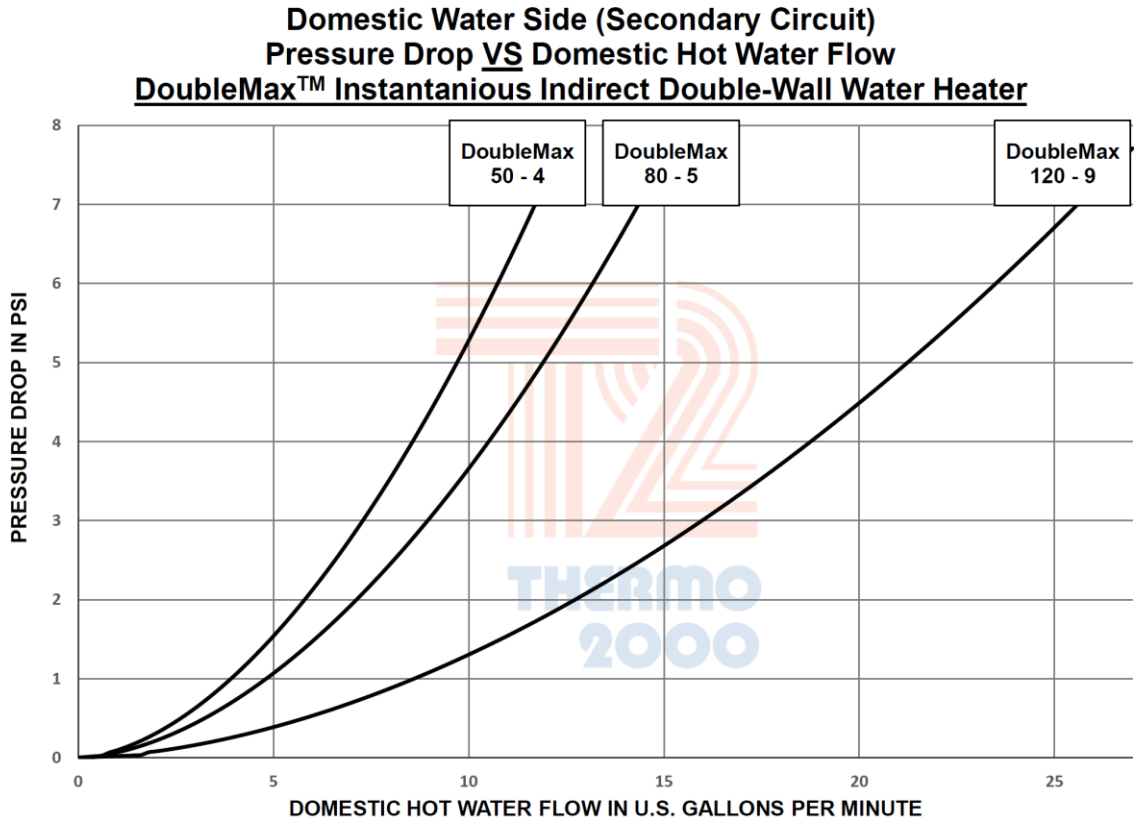
Data for water at 60°F.Note: Friction loss values are for new pipe. It should be taken into consideration that, as the piping system ages, friction losses increases. It is recommended that for most commercial design purposes a safety factor of 15 to 20 % be added to the values in the tables

Table 3: Friction Losses Through Pipe Fittings & Valve

	Equivalent Feet of Straight Pipe for Fittings & Valves (nominal size in inches)								
Fittings	**1/2"**	**3/4"**	**1"**	**1-1/4"**	**1-1/2"**	**2"**	**2-1/2"**	**3"**	**4"**
90° Elbow standard	1.6 ft	2.3 ft	2.7 ft	3.6 ft	4.5 ft	5.4 ft	6.5 ft	8.5 ft	12.0 ft
90° Elbow medium sweep	1.5 ft	2.0 ft	2.5 ft	3.5 ft	4.0 ft	5.0 ft	6.0 ft	7.0 ft	9.5 ft
90° Elbow long sweep	1.1 ft	1.5 ft	2.0 ft	2.5 ft	2.9 ft	3.6 ft	4.4 ft	5.5 ft	7.2 ft
45° Elbow	0.8 ft	1.0 ft	1.5 ft	1.7 ft	2.0 ft	2.5 ft	3.0 ft	4.0 ft	5.0 ft
Close return bends	5.0 ft	6.0 ft	7.0 ft	9.0 ft	11.0 ft	14.0 ft	16.0 ft	19.0 ft	25.0 ft
Tee - side flow	1.1 ft	1.5 ft	2.0 ft	2.5 ft	2.9 ft	3.6 ft	4.4 ft	5.5 ft	7.2 ft
Tee - straight through	4.0 ft	5.0 ft	6.0 ft	8.0 ft	9.5 ft	13.0 ft	15.0 ft	18.0 ft	23.0 ft
Valves									
Gate valve - open	0.3 ft	0.5 ft	0.6 ft	0.8 ft	0.9 ft	1.2 ft	1.4 ft	1.7 ft	2.4 ft
Gate valve - 1/4 closed	2.1 ft	2.9 ft	3.4 ft	4.8 ft	5.6 ft	7.0 ft	8.4 ft	10.0 ft	14.0 ft
Gate valve - 1/2 closed	12.0 ft	14.0 ft	18.0 ft	24.0 ft	28.0 ft	36.0 ft	41.0 ft	52.0 ft	70.0 ft
Gate valve - 3/4 closed	44.0 ft	59.0 ft	70.0 ft	96.0 ft	116.0 ft	146.0 ft	172.0 ft	213.0 ft	285.0 ft
Globe valve - open	18.0 ft	23.0 ft	29.0 ft	38.0 ft	46.0 ft	58.0 ft	69.0 ft	86.0 ft	116.0 ft
Angle valve - open	9.0 ft	12.0 ft	15.0 ft	20.0 ft	23.0 ft	29.0 ft	35.0 ft	43.0 ft	57.0 ft
Check valve - open	5.0 ft	6.0 ft	7.0 ft	9.0 ft	11.0 ft	15.0 ft	17.0 ft	21.0 ft	27.0 ft
d = smaller diameter	**1/2"**	**3/4"**	**1"**	**1-1/4"**	**1-1/2"**	**2"**	**2-1/2"**	**3"**	**4"**
D = Larger diameter									
Abrupt contraction									
d/D = 1/4	0.8 ft	1.0 ft	1.5 ft	1.7 ft	2.0 ft	2.5 ft	3.0 ft	4.0 ft	5.0 ft
d/D = 1/2	0.6 ft	0.8 ft	1.0 ft	1.4 ft	1.6 ft	2.0 ft	2.5 ft	2.9 ft	4.0 ft
d/D = 3/4	0.4 ft	0.5 ft	0.6 ft	0.8 ft	1.0 ft	1.3 ft	1.5 ft	1.8 ft	2.4 ft
Abrupt enlargement									
d/D = 1/4	1.6 ft	2.3 ft	2.7 ft	3.6 ft	4.5 ft	5.4 ft	6.5 ft	8.0 ft	12.0 ft
d/D = 1/2	1.2 ft	1.4 ft	1.6 ft	2.3 ft	2.7 ft	3.5 ft	4.0 ft	4.8 ft	6.4 ft
d/D = 3/4	0.4 ft	0.5 ft	0.6 ft	0.8 ft	1.0 ft	1.3 ft	1.5 ft	1.8 ft	2.4 ft

Table 4: Friction Losses Through *DoubleMax*™





Spreadsheet 1: Pump sizing. System Flow Rate & Friction Losses Through *DoubleMax™* piping circuit

Step # 1 :

Flow rate thru TURBOMAX piping circuit	=	Boiler Net Output	÷	Temperature Drop	÷	500	=	System Flow rate
		BTU per hour		°F				US GPM

Step # 2 :

Pipe or Tube Description	Pipe or Tube Material	Pipe or Tube Diameter	Flow rate through Pipe or Tube (system flow rate)	Friction Loss in Feet of Head Per 100 feet at system flow rate		Pipe or Tube Length				Friction Losses Total
		Inches	US GPM	Feet/100 Feet	X	Feet	÷	100	=	Feet of Head
		Inches	US GPM	Feet/100 Feet	X	Feet	÷	100	=	+ Feet of Head
		Inches	US GPM	Feet/100 Feet	X	Feet	÷	100	=	+ Feet of Head

Step # 3 :

Fittings Item description	Fittings Diameter	System Flow Rate through Fittings	Friction Loss in Feet of Head Per 100 feet at system flow rate		Quantity of Fittings		Fitting Friction Losses Equivalent Feet of Straight Pipe				
	Inches	US GPM	Feet/100 Feet	X		X	Equivalent Feet	÷	100	=	+ Feet of Head
	Inches	US GPM	Feet/100 Feet	X		X	Equivalent Feet	÷	100	=	+ Feet of Head
	Inches	US GPM	Feet/100 Feet	X		X	Equivalent Feet	÷	100	=	+ Feet of Head

Step # 4 :

Valves Item description	Valves Diameter	System Flow Rate through Valves	Friction Loss in Feet of Head Per 100 feet at system flow rate		Quantity of Valves		Valves Friction Losses Equivalent Feet of Straight Pipe				
	Inches	US GPM	Feet/100 Feet	X		X	Equivalent Feet	÷	100	=	+ Feet of Head
	Inches	US GPM	Feet/100 Feet	X		X	Equivalent Feet	÷	100	=	+ Feet of Head
	Inches	US GPM	Feet/100 Feet	X		X	Equivalent Feet	÷	100	=	+ Feet of Head

Step # 5 :

TURBOMAX description	System Flow rate through circuit		Quantity of TURBOMAX in Parellel		Flow rate through one TURBOMAX	Friction Loss through TURBOMAX at selected flow rate		
	US GPM	÷		=	US GPM	Feet of Head	----------copy result to that cell ---------->	+ Feet of Head

Step # 6 :

BOILER(S) description	System Flow rate through circuit		Quantity of BOILER(S) in Parellel		Flow rate through one BOILER	Friction Loss through BOILER at selected flow rate		
	US GPM	÷		=	US GPM	Feet of Head	----------copy result to that cell ---------->	+ Feet of Head

Step # 7 :

OTHER COMPONENTS description	System Flow rate through circuit		Quantity of COMPONENTS in Parellel		Flow rate through one COMPONENTS	Friction Loss through COMPONENTS at selected flow rate		
	US GPM	÷		=	US GPM	Feet of Head	----------copy result to that cell ---------->	+ Feet of Head
	US GPM	÷		=	US GPM	Feet of Head	----------copy result to that cell ---------->	+ Feet of Head
						Friction Losses Through TURBOMAX Piping Circuit		= Feet of Head

Step # 8 :
PUMP SELECTION

Flow rate		Head Loss	Brand	Model	Connections
US GPM	@	Feet of Head			

Motor H.P.	Motor RPM	Motor Voltage

Table 5: Water Content of *DoubleMax*™, Tubes, Pipes and Storage Tank

DoubleMax™ Boiler Water Content

Model	Tank Volume
DoubleMax™ 120-9	119 gallons US
DoubleMax™ 80-5	80 gallons US
DoubleMax™ 50-4	50 gallons US

Water content of Copper tube and Steel pipe per 100 linear feet

Pipe Diameter Nominal		Copper tube Type " L "	Steel pipe Sch. 40
inches	mm	Volume in Gallons per 100 feet	Volume Gallons per 100 feet
3/8	10	0.75	
1/2	15	1.21	1.57
5/8	16	1.81	
3/4	20	2.51	2.77
1	25	4.29	4.49
1 1/4	32	6.53	7.79
1 1/2	40	9.24	10.6
2	50	16.1	17.4
2 1/2	65	24.8	24.9
3	80	35.4	38.4
3 1/2	90	47.9	51.4
4	100	62.2	66.1

Storage Tank Capacity (in US gallons)

	Diameter (in inches)																		
Length (in inches)	**12**	**18**	**24**	**30**	**36**	**42**	**48**	**54**	**60**	**66**	**72**	**78**	**84**	**90**	**96**	**102**	**108**	**114**	**120**
24	12	26	47	73	106	144	188	238	294	355	423	496	576	661	752	849	952	1 060	1 175
30	15	33	59	92	132	180	235	297	367	444	529	621	720	826	940	1 061	1 190	1 326	1 469
36	18	40	71	110	159	216	282	357	441	533	635	745	864	991	1 128	1 273	1 428	1 591	1 763
42	21	46	82	129	185	252	329	416	514	622	740	869	1 008	1 157	1 316	1 486	1 666	1 856	2 056
48	24	53	94	147	212	288	376	476	588	711	846	993	1 152	1 322	1 504	1 698	1 904	2 121	2 350
54	26	59	106	165	238	324	423	535	661	800	952	1 117	1 295	1 487	1 692	1 910	2 142	2 386	2 644
60	29	66	118	184	264	360	470	595	734	889	1 058	1 241	1 439	1 652	1 880	2 122	2 379	2 651	2 938
66	32	73	129	202	291	396	517	654	808	977	1 163	1 365	1 583	1 818	2 068	2 335	2 617	2 916	3 231
72	35	79	141	220	317	432	564	714	881	1 066	1 269	1 489	1 727	1 983	2 256	2 547	2 855	3 181	3 525
84	41	93	165	257	370	504	658	833	1 028	1 244	1 481	1 738	2 015	2 313	2 632	2 971	3 331	3 712	4 113
96	47	106	188	294	423	576	752	952	1 175	1 422	1 692	1 986	2 303	2 644	3 008	3 396	3 807	4 242	4 700
108	53	119	212	330	476	648	846	1 071	1 322	1 600	1 904	2 234	2 591	2 974	3 384	3 820	4 283	4 772	5 288
120	59	132	235	367	529	720	940	1 190	1 469	1 777	2 115	2 482	2 879	3 305	3 760	4 245	4 759	5 302	5 875
132	65	145	259	404	582	792	1 034	1 309	1 616	1 955	2 327	2 730	3 167	3 635	4 136	4 669	5 235	5 833	6 463
144	71	159	282	441	635	864	1 128	1 428	1 763	2 133	2 538	2 979	3 455	3 966	4 512	5 094	5 711	6 363	7 050
156	76	172	306	477	687	936	1 222	1 547	1 909	2 310	2 750	3 227	3 742	4 296	4 888	5 518	6 187	6 893	7 638
168	82	185	329	514	740	1 008	1 316	1 666	2 056	2 488	2 961	3 475	4 030	4 627	5 264	5 943	6 662	7 423	8 225
180	88	198	353	551	793	1 080	1 410	1 785	2 203	2 666	3 173	3 723	4 318	4 957	5 640	6 367	7 138	7 954	8 813
192	94	212	376	588	846	1 152	1 504	1 904	2 350	2 844	3 384	3 972	4 606	5 288	6 016	6 792	7 614	8 484	9 400
204	100	225	400	624	899	1 224	1 598	2 023	2 497	3 021	3 596	4 220	4 894	5 618	6 392	7 216	8 090	9 014	9 988
216	106	238	423	661	952	1 295	1 692	2 142	2 644	3 199	3 807	4 468	5 182	5 949	6 768	7 641	8 566	9 544	10 575
228	112	251	447	698	1 005	1 367	1 786	2 260	2 791	3 377	4 019	4 716	5 470	6 279	7 144	8 065	9 042	10 074	11 163
240	118	264	470	734	1 058	1 439	1 880	2 379	2 938	3 554	4 230	4 965	5 758	6 610	7 520	8 490	9 518	10 605	11 750

Table 6: Expansion Tank Sizing

Lower system temperature	40 °F	40 °F	40 °F
Higher system temperature	180 °F	200 °F	220 °F
Minimum operating pressure at tank	12. psig	15. psig	18. psig
Maximum operating pressure at tank	30. psig	30. psig	30. psig

Volume of water in system in US gallons	**Volume of Diaphragm Tank** (in US gallons)		**Volume of Diaphragm Tank** (in US gallons)		**Volume of Diaphragm Tank** (in US gallons)	
	if Copper Piping	if Steel Piping	if Copper Piping	if Steel Piping	if Copper Piping	if Steel Piping
10	0.7	0.7	1.0	1.0	1.6	1.6
20	1.3	1.4	2.0	2.1	3.1	3.2
30	2.0	2.1	3.0	3.1	4.7	4.8
40	2.6	2.8	4.0	4.2	6.2	6.5
50	3.3	3.5	5.0	5.2	7.8	8.1
60	4.0	4.2	6.0	6.3	9.3	9.7
70	4.6	4.8	7.0	7.3	10.9	11.3
80	5.3	5.5	8.0	8.3	12.4	12.9
90	5.9	6.2	9.0	9.4	14.0	14.5
100	6.6	6.9	10.0	10.4	15.5	16.1
120	7.9	8.3	12.0	12.5	18.6	19.4
140	9.2	9.7	14.0	14.6	21.7	22.6
160	10.6	11.1	16.0	16.7	24.8	25.8
180	11.9	12.5	18.0	18.8	28.0	29.0
200	13.2	13.8	20.0	20.8	31.1	32.3
220	14.5	15.2	22.0	22.9	34.2	35.5
240	15.9	16.6	24.0	25.0	37.3	38.7
260	17.2	18.0	26.0	27.1	40.4	41.9
280	18.5	19.4	28.0	29.2	43.5	45.2
300	19.8	20.8	30.0	31.3	46.6	48.4
320	21.1	22.1	32.0	33.3	49.7	51.6
340	22.5	23.5	34.0	35.4	52.8	54.8
360	23.8	24.9	36.0	37.5	55.9	58.1
380	25.1	26.3	38.0	39.6	59.0	61.3
400	26.4	27.7	40.0	41.7	62.1	64.5
420	27.7	29.1	42.0	43.8	65.2	67.8
440	29.1	30.4	43.9	45.8	68.3	71.0
460	30.4	31.8	45.9	47.9	71.4	74.2
480	31.7	33.2	47.9	50.0	74.5	77.4
500	33.0	34.6	49.9	52.1	77.6	80.7
550	36.3	38.0	54.9	57.3	85.4	88.7
600	39.6	41.5	59.9	62.5	93.2	96.8
650	42.9	45.0	64.9	67.7	100.9	104.9
700	46.2	48.4	69.9	72.9	108.7	112.9

Note:

Lower system temperature	= At fill conditions
Higher system temperature	= Hi-limit control set point
Minimum operating pressure at tank	= PRV minimum setting
Maximum operating pressure at tank	= Safety relief valve pressure

Table 7: Expansion Tank Sizing

Lower system temperature	50 °F		50 °F		50 °F	
Higher system temperature	180 °F		200 °F		220 °F	
Minimum operating pressure at tank	12. psig		15. psig		18. psig	
Maximum operating pressure at tank	30. psig		30. psig		30. psig	
Volume of water in system in US gallons	**Volume of Diaphragm Tank** (in US gallons)		**Volume of Diaphragm Tank** (in US gallons)		**Volume of Diaphragm Tank** (in US gallons)	
	if Copper Piping	if Steel Piping	if Copper Piping	if Steel Piping	if Copper Piping	if Steel Piping
10	0.7	0.7	1.0	1.0	1.6	1.6
20	1.3	1.4	2.0	2.1	3.1	3.2
30	2.0	2.1	3.0	3.1	4.7	4.9
40	2.7	2.8	4.0	4.2	6.3	6.5
50	3.3	3.5	5.0	5.2	7.8	8.1
60	4.0	4.2	6.0	6.3	9.4	9.7
70	4.7	4.9	7.1	7.3	10.9	11.3
80	5.3	5.6	8.1	8.4	12.5	13.0
90	6.0	6.3	9.1	9.4	14.1	14.6
100	6.7	7.0	10.1	10.5	15.6	16.2
120	8.0	8.4	12.1	12.6	18.8	19.4
140	9.3	9.8	14.1	14.7	21.9	22.7
160	10.7	11.1	16.1	16.8	25.0	25.9
180	12.0	12.5	18.1	18.9	28.1	29.2
200	13.4	13.9	20.1	21.0	31.3	32.4
220	14.7	15.3	22.2	23.0	34.4	35.6
240	16.0	16.7	24.2	25.1	37.5	38.9
260	17.4	18.1	26.2	27.2	40.6	42.1
280	18.7	19.5	28.2	29.3	43.8	45.4
300	20.0	20.9	30.2	31.4	46.9	48.6
320	21.4	22.3	32.2	33.5	50.0	51.9
340	22.7	23.7	34.2	35.6	53.2	55.1
360	24.0	25.1	36.3	37.7	56.3	58.3
380	25.4	26.5	38.3	39.8	59.4	61.6
400	26.7	27.9	40.3	41.9	62.5	64.8
420	28.0	29.3	42.3	44.0	65.7	68.1
440	29.4	30.7	44.3	46.1	68.8	71.3
460	30.7	32.0	46.3	48.2	71.9	74.5
480	32.0	33.4	48.4	50.3	75.0	77.8
500	33.4	34.8	50.4	52.4	78.2	81.0
550	36.7	38.3	55.4	57.6	86.0	89.1
600	40.1	41.8	60.4	62.9	93.8	97.2
650	43.4	45.3	65.5	68.1	101.6	105.3
700	46.7	48.8	70.5	73.3	109.4	113.4

Note:

Lower system temperature = At fill conditions
Higher system temperature = Hi-limit control set point
Minimum operating pressure at tank = PRV minimum setting
Maximum operating pressure at tank = Safety relief valve pressure

Spreadsheet 2: Volume of Boiler Water in System & Expansion Tank Selection

Pipe or Tube Diameter	Volume in Gallons per 100 feet		Pipe or Tube Length			Boiler Water content (summation)
Inches	US Gallons	X	Feet	÷ 100	=	US Gallons
					+	
Inches	US Gallons	X	Feet	÷ 100	=	US Gallons
					+	
Inches	US Gallons	X	Feet	÷ 100	=	US Gallons
					+	
Inches	US Gallons	X	Feet	÷ 100	=	US Gallons

Components	Boiler Water content		Quantity			
					+	
TURBOMAX tank	US Gallons	X		=		US Gallons
					+	
Boiler(s)	US Gallons	X		=		US Gallons
					+	
Storage tank(s)	US Gallons	X		=		US Gallons
					+	
Other components	US Gallons	X		=		US Gallons
					=	
	Volume of water in system (Total)					US Gallons

Expansion Tank Working Parameters

Lower system temperature (at fill conditions)	°F
Higher system temperature (Hi-limit control set point)	°F
Minimum operating pressure at tank (PRV minimum setting)	p.s.i.g.
Maximum operating pressure at tank (safety relief valve pressure	p.s.i.g.

Volume of Diaphragm Tank (see Table 6 or Table 7)

Copper or Steel piping system	US Gallons

Expansion Tank Selection :	Brand	Model	Volume
			US Gallons

DOUBLEMAX™ LIMITED WARRANTY

Warranty Coverage for Residential Installation.

Thermo 2000 Inc. hereby warrants to the original residential purchaser that the *DoubleMax*™ tank and exchanger (coil assembly) installed in a residential setting shall be free of leaks during normal use and service for a period of fifteen (15) years from the date of purchase as long as the original residential purchaser owns the home in which the unit was originally installed. Residential setting shall mean usage in a single-family dwelling in which the consumer resides on a permanent basis. Also, residential setting shall mean use in multiple family dwellings in which one (1) *DoubleMax*™ tank and exchanger is to be use in only one (1) dwelling. In the event that a leak should develop and occur within this limited warranty period due to defective material or workmanship, such leak having been verified by an authorized company representative, Thermo 2000 inc. will repair or replace at our sole option the failed unit with the nearest comparable model at the time of replacement. Additionally in the event of the use of a low pressure steam boiler, Thermo 2000 Inc. warranty to the original residential purchaser of a *DoubleMax*™ shall apply in the same terms as above, but shall be limited to a period of five (5) years from the date of purchase whether a leak or/and other defects are claimed.

The original residential purchaser is responsible for all costs associated with the removal and reinstallation, shipping and handling to and from manufacturing plant. The replacement unit will be warranted for the remaining portion of the original Warranty.

Warranty Coverage for Commercial Installation.

Thermo 2000 Inc. warrants to the original purchaser that the *DoubleMax*™ tank and exchanger (coil assembly) installed in a commercial setting for ten years.
Commercial setting shall mean use in other than residential setting stated above in the residential setting definition. In the event that a leak should develop and occur within this limited warranty period due to defective material or workmanship, such leak having been verified by an authorized company representative, Thermo 2000 inc. will repair or replace at our sole option the failed unit with the nearest comparable model at the time of replacement. Additionally, in the event of the use of a low-pressure steam boiler, Thermo 2000 Inc. warranty to the original purchaser of a *DoubleMax*™ for commercial installation shall apply in the same terms as above, but shall be limited to a period of five (5) years from the date of purchase whether a leak or/and other defects are claimed.

The original purchaser is responsible for all costs associated with the removal and reinstallation, shipping and handling to and from Manufacturer. The replacement unit will be warranted for the remaining portion of the original Warranty.

Limited two year warranty on all DoubleMax™ components & parts

All other DoubleMax™ components & parts are warranted for a period of two (2) years against defects due to defective material or workmanship. The original purchaser is responsible for all costs associated with the removal and reinstallation, shipping and handling to and from Manufacturer. The components, repaired or replaced are warranted for the residual period of the initial warranty on the unit.

Exclusions.

This warranty is void and shall not apply if:

1. Defects or malfunctions resulting from installation, repair, maintenance and/or usage that are not done in conformity with the manufacturer's installation manual; or
2. Defects or malfunctions resulting from installation, maintenance, or repair that are not done in accordance with regulations in force; or
3. Defects or malfunctions resulting from improper installation, maintenance or repair done carelessly or resulting from consumer damage (improper maintenance, misuse, abuse, accident or alteration); or
4. Installation in which a relief valve (pressure) is not installed or if it is not functioning properly, or when it is not connected to a drain to avoid damage to the property; or
5. Installation in which liquid circulating in the tank does not remain in closed circuit or installation in which piping is leaking; or
6. Installation in which the flow rate of liquid circulating in each coil exceeds 3 GPM US; or
7. A polybutylene pipe or radiant panel installation without an oxygen absorption barrier is used; or
8. Installation where the acidity of water is not within the normal Environmental Protection Agency (EPA) (between pH 6.5 – 8.5) guidelines or the domestic water contains abnormal levels of particulate matter or water exceeding 10.5 gpg; or
9. Your home contains any type of water softener system and the unit is not installed and maintained in accordance with the manufacturer specifications; or
10. When installed with a low-pressure steam boiler, if sludge is allowed to accumulate in the *DoubleMax*™ tank and boiler water acidity is lower than pH 6.5 or higher than pH 8.5; or
11. The *DoubleMax*™ unit is being subject to non-authorized modifications; or
12. Defects or malfunction resulting of storing or handling done elsewhere than Thermo 2000's manufacturing plant; or
13. Units on which the serial number is removed or obliterated.

Limitations.

Thermo 2000 shall not be responsible for any damage, loss, and inconvenience of any nature whatsoever, directly or indirectly, relating to the breakdown or malfunction of the unit. This warranty limits its beneficiary's rights. Nevertheless, the beneficiary may have other rights, which vary from state to state.

This warranty replaces any other expressed or implicit warranty and constitutes the sole obligation of Thermo 2000 towards the consumer. The warranty does not cover cost of removal, reinstallation or shipping to repair or replace the unit, nor administration fees incurred by the original consumer purchaser.

Thermo 2000 reserves its rights to make changes in the details of design, construction, or material, as shall in its judgment constitute an improvement of former practices.

This warranty is valid only for installations made within the territorial limits of Canada and the United States.

Warranty service procedure

Only authorized *DoubleMax*™ dealers are permitted to perform warranty obligations. The owner or its contractor must provide Thermo 2000's head office or authorized depot with defect unit together with the following information: *DoubleMax*™ model and serial number,

THERMO 2000 INC.

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