



Design Specifications

The **VoltMax** line of electric boilers was developed to efficiently supply hydronic heating systems in commercial, institutional and industrial applications. The boiler can meet any voltage demand for both single-phase and three-phase currents. Its easy-to-use electronic controller provides precise temperature and power control to minimize energy costs and to optimize the boiler's performance. **VoltMax's** compact design is great for small spaces and requires minimal clearance around the unit.



I - POWER AND VOLTAGE

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A – 60HZ SINGLE PHASE

The boiler will be 100% efficient at the following powers and voltages:

	VOLTAGE		
POWER (KW)	208 VAC*	240 VAC*	
57.8		NA	
60		NA	
63		NA	
66		NA	
72		NA	
77	NA		
80	NA		
84	NA		
88	NA		
96	NA		

NA: Not Available

^{*} Lower power models are available for this voltage in the VoltMax commercial / 180 series.

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B – 60HZ THREE-PHASE

The boiler will be 100% efficient at the following powers and voltages:

		VOL	TAGE		
POWER (KW)	208 VAC*	240 VAC*	480 VAC*	600 VAC*	
78.8		NA	NA	NA	
90		NA	NA	NA	
94.5		NA	NA	NA	
105	NA		NA	NA	
108		NA	NA	NA	
120	NA		NA	NA	
126	NA		NA	NA	
144	NA		NA	NA	
192	NA	NA			
204	NA	NA			
216	NA	NA	NA		
225	NA	NA			
240	NA	NA			
255	NA	NA			
270	NA	NA	NA		
288	NA	NA			
306	NA	NA			
315	NA	NA			
324	NA	NA	NA		
336	NA	NA			
357	NA	NA			
378	NA	NA	NA		
384	NA	NA			
408	NA	NA			

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NA: Not Available

II - CONFIGURATION AN DESCRIPTION

The VoltMax commercial / 400 series is offered in SCR version only. The SCR version allows for proportional power modulation from 0 to 100% using a solid-state SCR relay, with other additional features.

1. CONTROLLER

The boiler will be operated by a Schneider Electric controller with the following features:

- A 3-inch LCD screen
- The controller is accurate, easily-configured and has a rear-lit display
- The controller's displays the unit's operating status and the following information at a glance:
 - Heat demand
 - o Set point temperature
 - Outlet temperature
 - Outdoor temperature when the sensor is connected
 - Boiler power in real time
 - Number of stages and percentage of the capacity being used
 - Operating pressure

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^{*} Lower power models are available for this voltage in the VoltMax commercial / 180 series.



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- o Operating mode: electric, auxiliary or dual-energy
- "Boost" mode in operation
- o "Warm Weather Shut Down": The boiler shuts down when the outdoor temperature is high
- Visual and audible alarm with alarm code
- o Operating status indicator lights: green, amber or red
- Unit (°C/°F) and language (English/French) selector
- Return temperature display
- Boiler flow-rate display
- Display of amperage measured at the boiler
- Power consumption estimate display

2. TEMPERATURE ADJUSTMENT

- Adjustable set point temperature ranges from 50°F to 200°F (10°C to 93°C)
- There are different ways to control the set point temperature:
 - 1. Fixed set point temperature
 - 2. Water temperature modulation via the outdoor temperature sensor
 - 3. Remote water temperature control using an external BACnet IP or MSTP controller
 - 4. Variable water temperature based on a building occupancy schedule
- The controller can be used to set a second, higher set point temperature, which allows you to use an indirect water heater with or without domestic hot water priority.
- "Boost" mode to automatically increase the temperature when demand persists
- Exterior temperature sensor included
- "Warm Weather Shut Down": The boiler shuts down when the outdoor temperature is high
- External 0-10Vdc temperature control

3. POWER ADJUSTMENT

- The maximum power can be controlled as follows:
 - 1. The controller has no constraints or limitations
 - 2. The maximum power is controlled manually
 - 3. Maximum power modulated based on the sensor's outdoor temperature
 - 4. Remote power control (using an external BACnet IP or MSTP controller)
 - 5. Variable maximum power based on a pre-set schedule
- External 0-10Vdc power control
- · Auxiliary energy source used as a backup or master

4. CONNECTIVITY

- Ethernet and BACnet network communication ports enable remote communication
- Standard BACnet IP or MSTP network communication
- · Ability to view the operating status and to remotely modify the settings on a webpage
- Operating anomalies information and history
- Can be configured to send alarms by email

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5. ELECTRIC CIRCUIT SINGLE PHASE, 60HZ

• The electrical connection must be 2-wire cable with ground.

THREE-PHASE, 60HZ

• The electrical connection must be 3-wire cable with ground.

SINGLE PHASE, 60HZ & THREE-PHASE, 60HZ

- The heating elements will be square flange immersion type. They will be low density equipped with high-temperature nickel-iron-chrome "incoloy" alloy.
- The boiler will be equipped with two limit controls, the first will be adjustable with an automatic reset and the second will be at a fixed temperature with a manual reset.
- Control circuit ON/OFF switch
- Electrical control circuits will be equipped with fuses to protect the low-voltage circuits.
- Electrical circuits will be equipped with fuses to protect the high-voltage circuits.
- A low water level control with an automatic reset will shut down the boiler when the water level is low and includes a test button and light indicators.
- The unit's power can be modulated through a solid-state SCR relay from 0 to 100% based on the demand. In addition, it rotates through the stages to ensure components wear equally.
- A contact to activate an auxiliary boiler as a backup or in dual-energy mode
- Return temperature sensor
- Amperage measurement to detect anomalies and estimate power consumption
- An external contact lowers the heat demand when the building is unoccupied

III - IDENTIFICATION

VOLTMAX SCR (KW)-(VOLTAGE)- (X) PH

Example: VOLTMAX SCR 77-240-1 PH VOLTMAX SCR 408-600-3 PH

IV - HEATING ELEMENT

The tank will be made of steel according to CSA B-51-14 standards and will bear a Canadian Registration Number (CRN) as well as an "H" seal certifying that the tank's construction conforms to the standards of Section IV of the ASME Boiler and Pressure Vessel code. The tank will have a maximum operating pressure of 160 psi (1103 kPa) and will hold 62 US gal (235 litres) of water. It will undergo an ASME-compliant 240psi (1655 kPa) hydrostatic test.

The boiler will be installed directly on the ground by means of four (4) seismic resistant holes. It will be equipped with four (4) 3" NPT M connections, located on the sides of the tank to enable a multi-position installation and facilitate connection. There are 24 openings to install the square flange elements. The tank will be equipped with a 1 ¼" ball drain valve and will be shipped from the plant equipped with an ASME compliant safety valve with 150 psi (1034 kPa) trigger point. See section VI for safety valves of 60 psi (441 kPa) or 125 psi (862 kPa).

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V - CABINET

The steel cabinet's outer wall is coated with a layer of baked enamel. The housing is designed to reduce space while facilitating access to the components. The lower front door provides access to the power components. The upper front compartment provides access to the low-voltage control components and the top cover provides access to the electric components. There is a 3" (75 mm) thick fibreglass insulating sheath.

Add a power switch ☐ VOLTMAX - SWITCH
Add built-in switch fuses VOLTMAX – SWITCH&FUSE
A 60 psi safety valve ☐ VOLTMAX – 60 PSI

VI - AVAILABLE OPTIONS

A 125 psi safety valve

VOLTMAX – 125 PSI

VII - WARRANTY

The boiler's heating element is covered by a 10-year limited warranty for closed-circuit heating applications. Parts and accessories have a 2-year warranty. The boiler must be tested, certified and bear the CSA Canada and US logos according to CSA C22.2 No. 165-92 and UL834 standards.

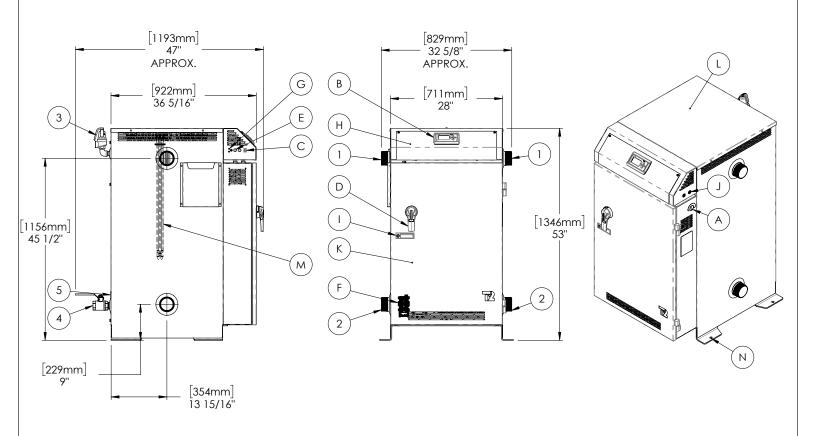
VIII - START UP

To facilitate start-up, a pre-adjustment form is available in the event you would like to change the VOLTMAX unit's default operating settings to values that correspond to your project's needs. Just indicate the values you need for your application and Thermo 2000 will program the controller in the factory.

Thermo 2000 Inc. reserves the right to modify, at any time without notice, the colours, components, materials, design specifications, or models that are described in this document.







	BOILER CONNECTIONS		MIN CLEARANCES FOR I	NSTALLATION & MAINTENANCE	
1	Boiler outlet	3" NPT M	322, 320 ; 3		
2	Boiler inlet	3" NPT M	Left & Right sides	6"/ 152mm	
3	Pressure relief valve	3/4" NPT F			
4	Drain Valve	1 1/4" NPT F	Rear	6"/ 152mm	
5	Access to the return sensor	1/2" NPT F	Front	24" / 610mm	
	COMPONENTS IDENTIFICAT	ION	110111	24 / 610111111	
Α	Electrical main supply		Bottom	0" / 0mm	
В	Boiler controller			+	
С	"On/Off" switch		Тор	32" / 813mm	
D	Disconnect switch & rotary handle (C	ptional)			
Е	Fuses for controls		GENERAL INFORMATIONS		
F	Solid state SCR relay				
G	Low water cut-off, test button and inc	dicator lights	Weight	1200 lbs / 545kg APPROX.	
Н	Electrical control access door		, , e.g	1200 103 / 040 kg / 11 NOX.	
I	Door handle for electric access with I	ock			
J	Electrical control wires access holes		Water volume	62 US gal / 235 liters APPROX	
K	Access door power circuit			32 33 gar, 200 mais / 11 NO/	
L	Access cover to Heating elements			160 psi	
М	Heating elements		Max. operating pressure		
Ν	Anti-Seismic anchors holes				



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Table 1: VoltMax 600 VAC / 60 Hz / 3 Phases1

Model	BTU/h	kW	Amps	Elements 600V	Stage ²
VoltMax 192	655 104	192	185	8 x 15 kW 4 x 18 kW	4 x 48 kW
VoltMax 204	696 048	204	197	8 x 18 kW 4 x 15 kW	4 x 51 kW
VoltMax 216	736 996	216	208	12 x 18 kW	4 x 54 kW
VoltMax 225	767 700	225	217	15 x 15 kW	5 x 45 kW
VoltMax 240	818 880	240	231	10 x 15 kW 5 x 18 kW	5 x 48 kW
VoltMax 255	870 060	255	246	10 x 18 kW 5 x 15 kW	5 x 51 kW
VoltMax 270	921 240	270	260	15 x 18 kW	5 x 54 kW
VoltMax 288	982 656	288	277	12 x 15 kW 6 x 18 kW	6 x 48 kW
VoltMax 306	1 044 072	306	295	12 x 18 kW 6 x 15 kW	6 x 51 kW
VoltMax 315	1 074 780	315	303	21 x 15 kW	7 x 45 kW
VoltMax 324	1 105 488	324	312	18 x 18 kW	6 x 54 kW
VoltMax 336	1 146 432	336	324	14 x 15 kW 7 x 18 kW	7 x 48 kW
VoltMax 357	1 218 084	357	344	14 x 18 kW 7 x 15 kW	7 x 51 kW
VoltMax 378	1 289 736	378	364	21 x 18 kW	7 x 54 kW
VoltMax 384	1 310 208	384	370	16 x 15 kW 8 x 18 kW	8 x 48 kW
VoltMax 408	1 392 096	408	393	16 x 18 kW 8 x 15 kW	8 x 51 kW

¹ Electrical supply 600 V 3 phase (L1-L2-L3) with 3 conductors Cu or AL ,90 °C with a ground.

Table 2: VoltMax 480 VAC / 60 Hz / 3 Phases1

Model	BTU/h	kW	Amps	Elements 480V	Stage ²
VoltMax 192	655 104	192	231	8 x 15 kW 4 x 18 kW	4 x 48 kW
VoltMax 204	696 048	204	246	8 x 18 kW 4 x 15 kW	4 x 51 kW
VoltMax 225	767 700	225	271	15 x 15 kW	5 x 45 kW
VoltMax 240	818 880	240	289	10 x 15 kW 5 x 18 kW	5 x 48 kW
VoltMax 255	870 060	255	307	10 x 18 kW 5 x 15 kW	5 x 51 kW
VoltMax 288	982 656	288	347	12 x 15 kW 6 x 18 kW	6 x 48 kW
VoltMax 306	1 044 072	306	368	12 x 18 kW 6 x 15 kW	6 x 51 kW
VoltMax 315	1 074 780	315	379	21 x 15 kW	7 x 45 kW
VoltMax 336	1 146 432	336	405	14 x 15 kW 7 x 18 kW	7 x 48 kW
VoltMax 357	1 218 084	357	430	14 x 18 kW 7 x 15 kW	7 x 51 kW
VoltMax 384	1 310 208	384	462	16 x 15 kW 8 x 18 kW	8 x 48 kW
VoltMax 408	1 392 096	408	491	16 x 18 kW 8 x 15 kW	8 x 51 kW

¹ Electrical supply 480 V 3 phase (L1-L2-L3) with 3 conductors Cu or AL ,90 °C with a ground.

² The 45 kW stage is composed of three 15 kW elements.

The 48 kW stage is composed of two 15 kW elements and one 18 kW element.

The 51 kW stage is composed of one 15 kW element and two 18 kW elements.

The 54 kW stage is composed of three 18 kW elements.

² The 45 kW stage is composed of three 15 kW elements.

The 48 kW stage is composed of two 15 kW elements and one 18 kW element.

The 51 kW stage is composed of one 15 kW element and two 18 kW elements.

Table 3: VoltMax 240 VAC / 60 Hz / 3 Phases1

Model	BTU/h	kW	Amps	Elements 240V	Stage
VoltMax 105	358 260	105	253	7 x 15 kW	7 x 15 kW
VoltMax 120	409 440	120	289	8 x 15 kW	8 x 15 kW
VoltMax 126	429 912	126	303	7 X 18 kW	7 X 18 kW
VoltMax 144	491 328	144	347	8 x 18 kW	8 x 18 kW

¹ Electrical supply 240 V 3 phase (L1-L2-L3) with 3 conductors Cu or AL ,90 °C with a ground.

Table 4: VoltMax 208 VAC / 60 Hz / 3 Phases¹

Model	BTU/h	kW	Amps	Elements 240V ²	Stage
VoltMax 79	268 695	78,75	219	7 x 15 kW	7 x 11,25 kW
VoltMax 90	307 080	90	250	8 x 15 kW	8 x 11,25 kW
VoltMax 95	322 434	94,5	263	7 X 18 kW	7 X 13,5 kW
VoltMax 108	368 496	108	300	8 x 18 kW	8 x 13,5 kW

¹ Electrical supply 208 V 3 phase (L1-L2-L3) with 3 conductors Cu or AL ,90 °C with a ground.

Table 5: VoltMax 240 VAC / 60 Hz / 1 Phase1

Model	BTU/h	kW	Amps	Elements 240V	Stage ²
VoltMax 77	262 724	77	321	7 x 5 kW 7 x 6 kW	7 x 11 kW
VoltMax 80	272 960	80	333	16 x 5 kW	8 x 10 kW
VoltMax 84	386 608	84	350	14 x 6 kW	7 X 12 kW
VoltMax 88	300 256	88	366	8 x 5 kW 8 x 6 kW	8 x 11 kW
VoltMax 96	327 552	96	400	16 x 6 kW	8 x 12 kW

¹ Electrical supply 240 V 2 phase (L1-L2) with 2 conductors Cu or AL ,90 °C with a ground.

Table 6: VoltMax 208 VAC / 60 Hz / 1 Phase1

Model	BTU/h	kW	Amps	Elements 240V ²	Stage ³
VoltMax 58	197 043	57.75	278	7 x 5 kW 7 x 6 kW	7 x 8.25 kW
VoltMax 60	204 720	60	288	16 x 5 kW	8 x 7.5 kW
VoltMax 63	214 956	63	303	14 x 6 kW	7 X 9 kW
VoltMax 66	225 192	66	317	8 x 5 kW 8 x 6 kW	8 x 8.25 kW
VoltMax 72	245 664	72	346	16 x 6 kW	8 x 9 kW

¹ Electrical supply 240 V 2 phase (L1-L2) with 2 conductors Cu or AL ,90 °C with a ground.

Table 7: Maximum operating pressure

All models VoltMax 1					
Standard maximum operating pressure	160 PSI				

¹ Safety valve pressure of 60 psi, 125 psi or 150 psi (Standard)

² 240V electrical element operated at 208V

² The 10 kW stage is composed of two 5kW elements

The 11 kW stage is composed of one 5 kW element et one 6 kW element

The 12 kW stage is composed of two 6 kW elements.

² 240 electrical elements operated at 208V

³ The 7.5 kW stage is composed of two 5kW elements

The 8.25 kW stage is composed of one 5 kW element et one 6 kW element

The 9 kW stage is composed of two 6 kW elements.